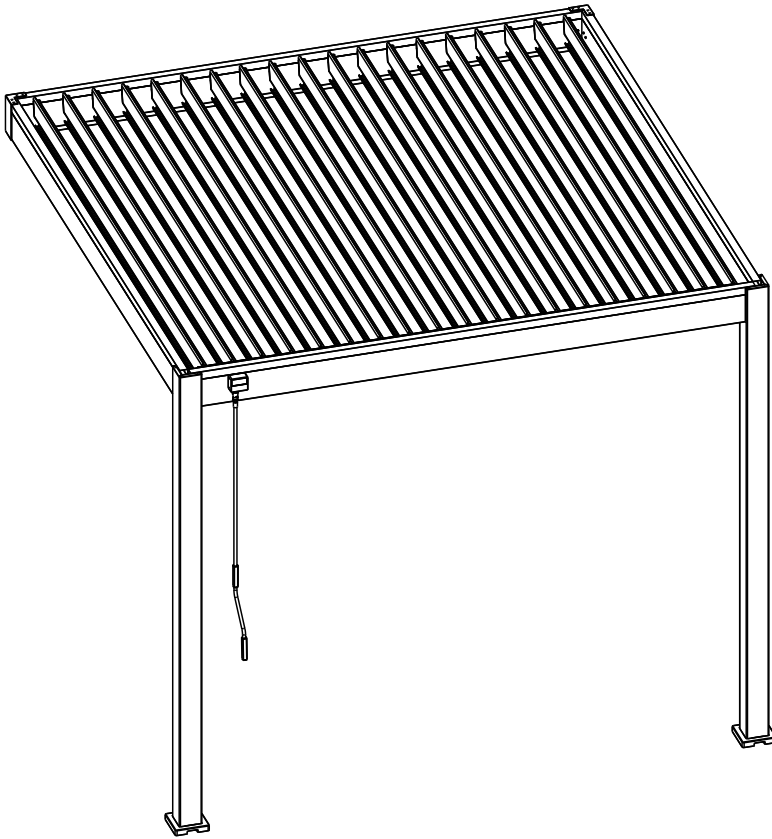


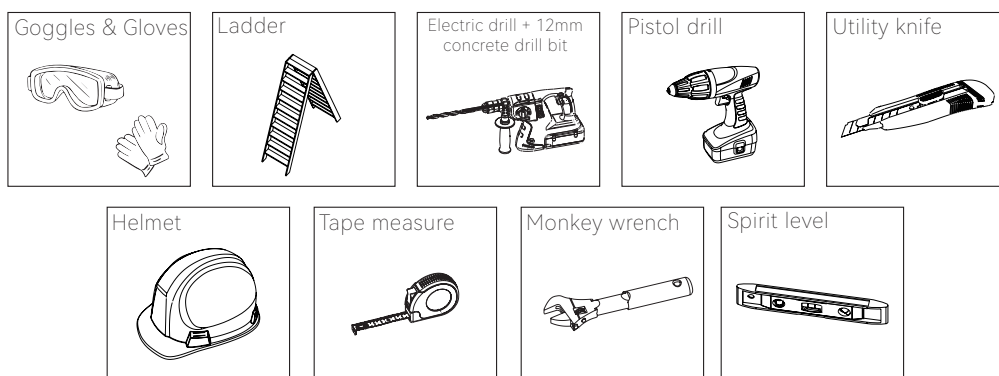
GUTROOF



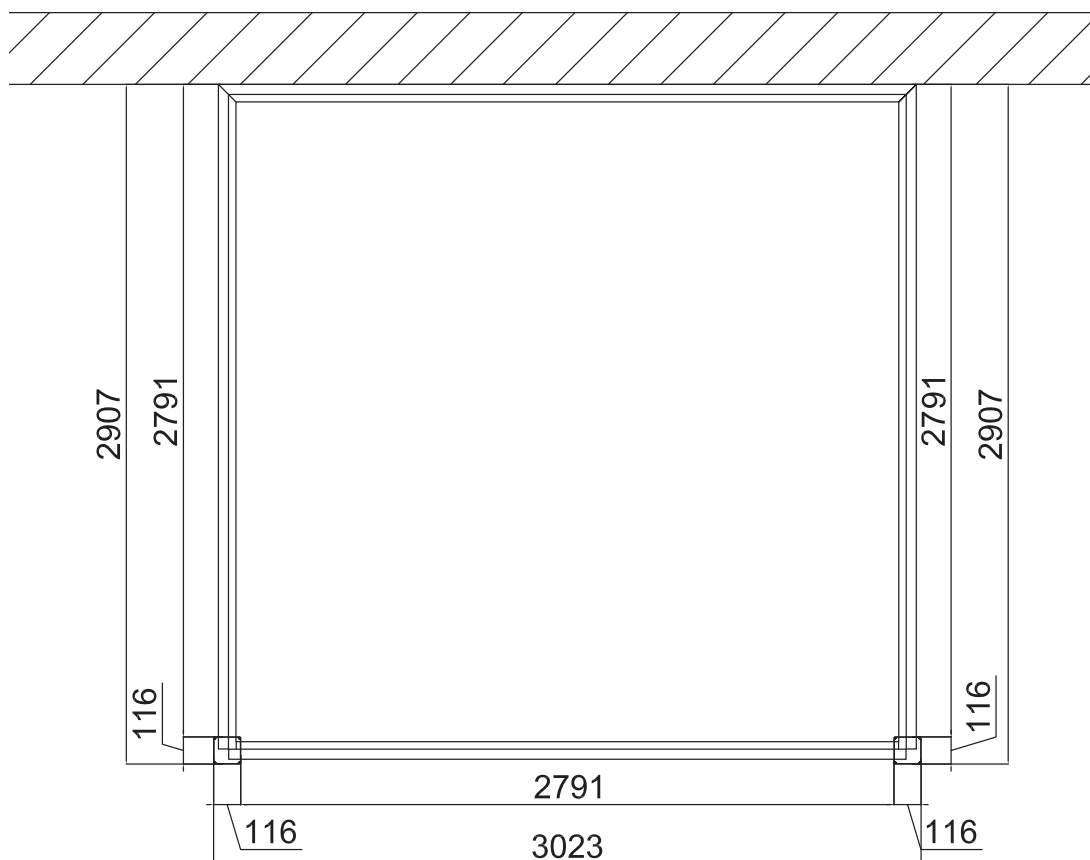
NORD 3x3 TERRACE PERGOLA

Assembly Instructions

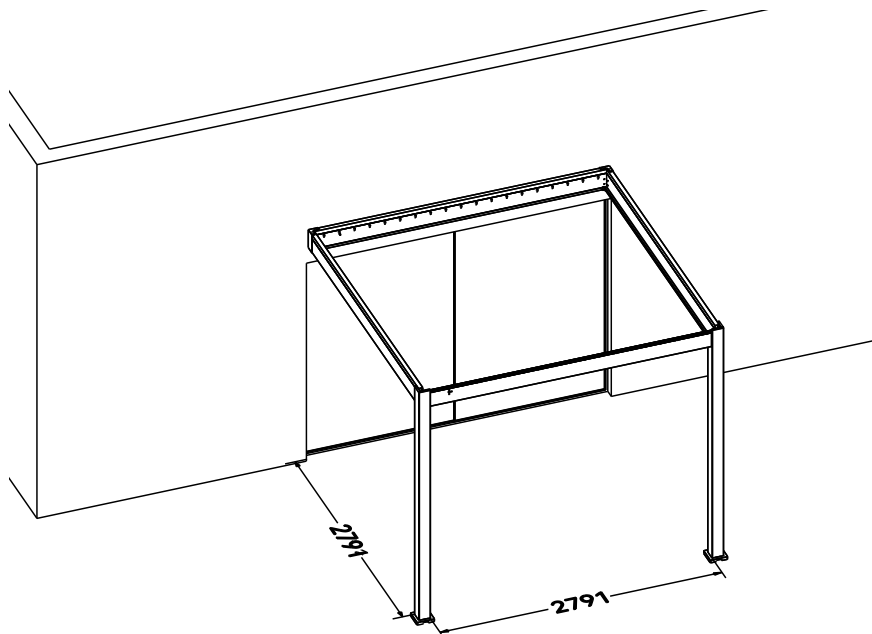
NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



2D FOOTING MEASUREMENT (dimensions in mm)



3D FOOTING MEASUREMENT (dimensions in mm)



PRECAUTION OF USE

This product should not be used in extreme weather: storms, violent winds, hail, and snow. We guarantee the resistance of the pergola for winds up to 100 km/h and a maximum snow weight of 50kg/m².

As in the case of strong winds or snow, we highly recommend leaving the louvers open. To maintain good working conditions of your louvers, please clear any snow on them.

Our pergola can withstand heavy rain, but we cannot guarantee it will be 100% waterproof due to some extreme weather conditions.

Exceptional climatic events may compromise the perfect sealing of the product.

To avoid any damages and injuries, we do not recommend climbing on the roof or the structure of the pergola.

TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :

- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :

- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).

WARRANTY

Any use or modification not described in this manual is considered inappropriate and may pose a serious risk to both users and property.

These actions will invalidate the product warranty.

The warranty also does not cover acts of God: hail, strong winds, storms, floods, atmospheric discharges

atmospheric discharges, etc.

PARTS LISTS (PER CARTON)

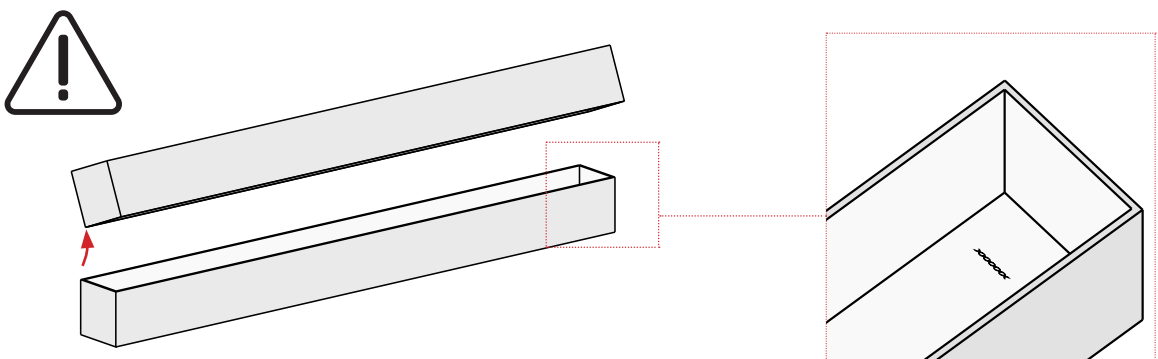
Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged.

Any missing part must be reported within 10 days of delivery.

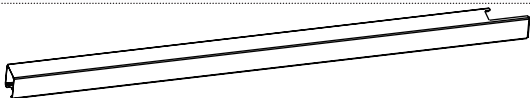
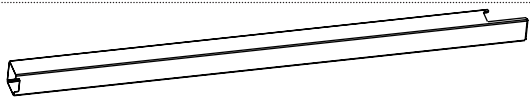
You can either go through your local outlet store or make the request directly on our website.

Do not discard the packaging without ensuring that the product is functioning properly.

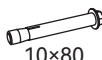
There is a Product Tracking Number in the inner side of the carton(see below diagram). For better and efficient after-sales in the future, when tear down the carton box, please take a photo of the Tracking Number and save the photo.

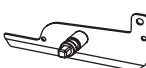
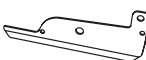
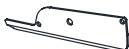
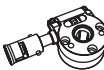


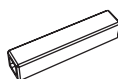
KARTON 1/4

NR.	Profi	Diagram	Rozmiar	ILOŚĆ
AO			116X116 L=2550mm	1
AO-2			116X116 L=2550mm	1

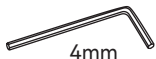
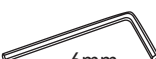
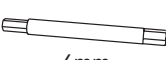
NR.	Diagram	ILOŚĆ
IO		2
JO		2

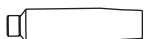
NR.	Diagram	ILOŚĆ
TO	 10x80	8
XO-1	 6x35  4mm	8

No.	Diagram	QTY
KO		1
LO		18
LO-1		19
EO-3		2
EO-4		2
MO		37
QO	 6mm	12
RO		12
NO		1
OO-1		1

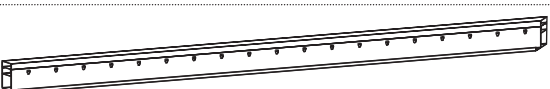
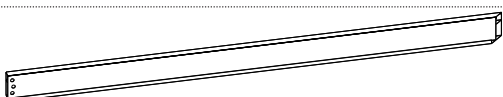
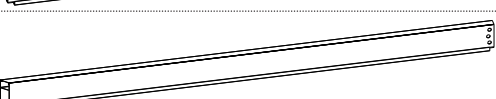
No.	Diagram	QTY
OO-2		1
SO		38
TO-1	 8x100	6
UO	 lock nut	56
WO	 4x16  PH2	76
WO-1	 5x19  8mm	24
XO	 6x40  4mm	37
VO		19
PO		1
YO	 6x45  4mm	3

KARTON 1/4

No.	Diagram	QTY
ZO-1	 4mm	1
ZO-2	 4mm	1
ZO-3	 6mm	1
ZO-4	 6mm	1

No.	Diagram	QTY
ZO-5	 10mm	1
ZO-6	 PH2	1
ZO-7	 10mm	1
ZO-8		1

KARTON 2/4

No.	Profile	Diagram	Size	QTY
BO-3			75X153 L=2894mm	1
BO-4			75X195 L=2982mm	1
CO-3			75X195 L=2840mm	1
CO-4			75X195 L=2840mm	1
DO			42X54 L=2894mm	1
FO			27X8 L=2744mm	1
HO			L=1300mm	1

KARTON 3/4

No.	Profile	Diagram	Size	QTY
GO			166X30 L=2757mm	10

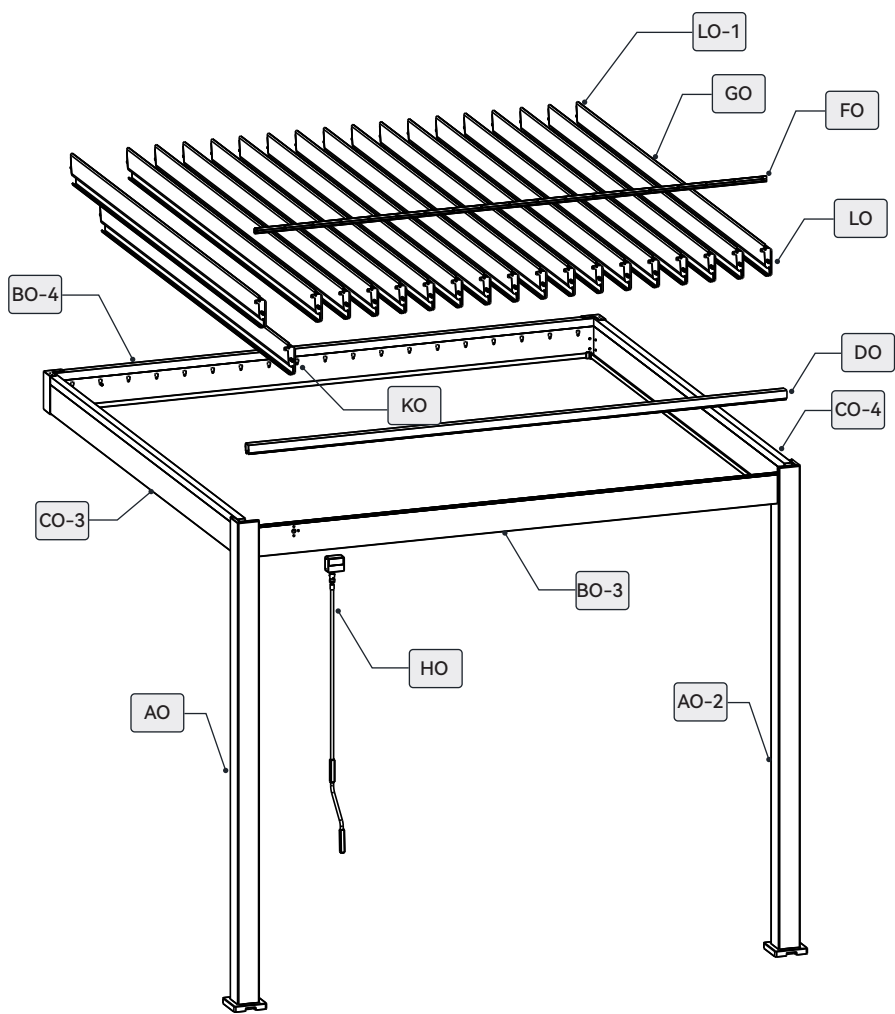
KARTON 4/4

No.	Profile	Diagram	Size	QTY
GO			166X30 L=2757mm	9

ASSEMBLY GUIDELINES

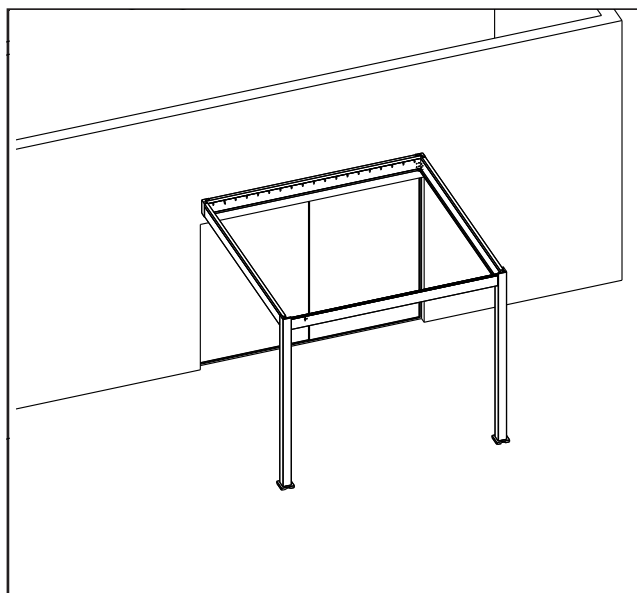
- Step 1 : Frame
- Step 2 : Assembling louvers
- Step 3 : Install louvers & Connection

ASSEMBLING DIAGRAM

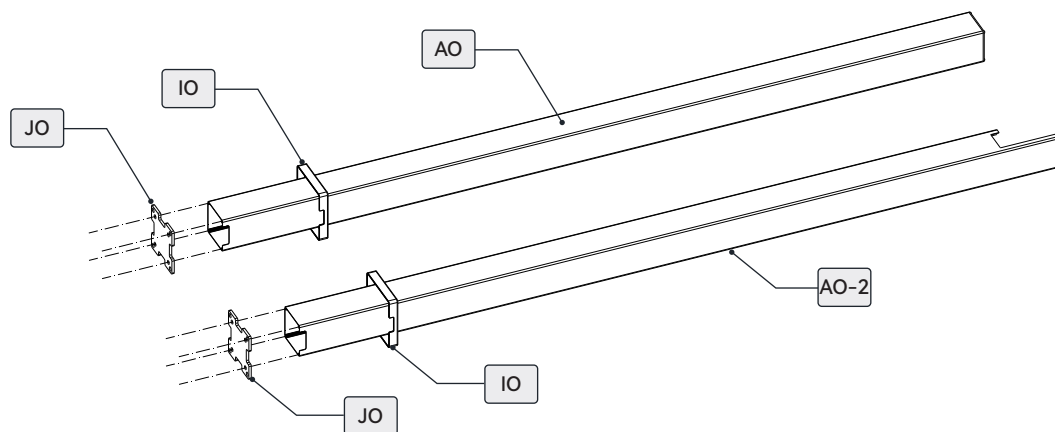
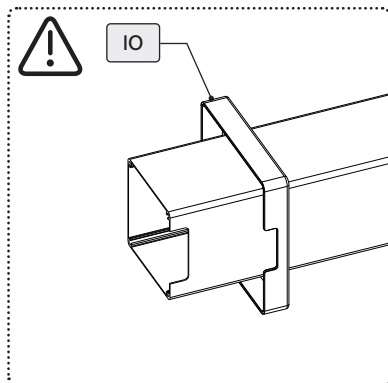
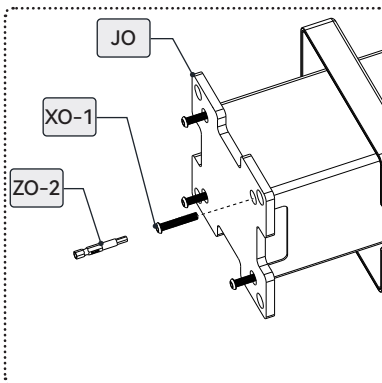
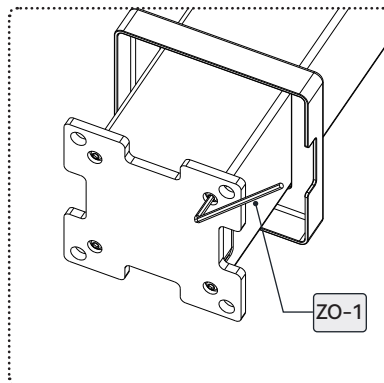


AO		1
AO-2		1
IO		2
JO		2
ZO-1		
ZO-2		

XO-1			8
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Post installation diagram

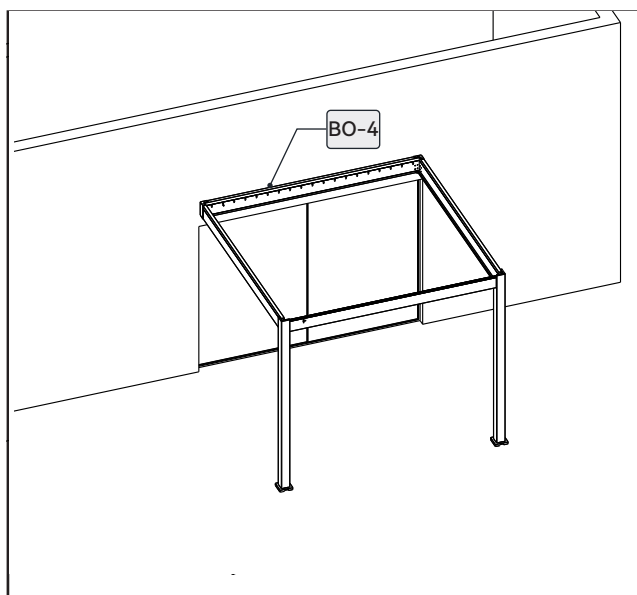


BO-4		1
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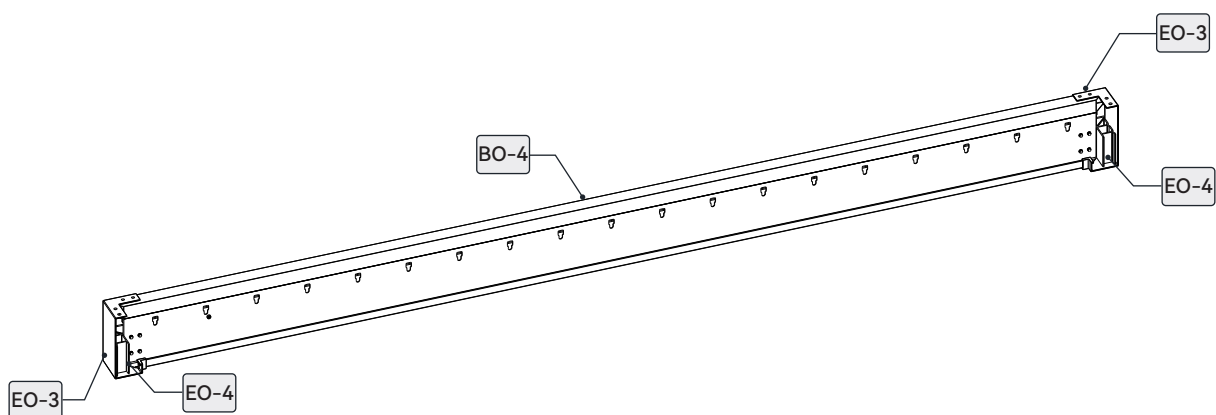
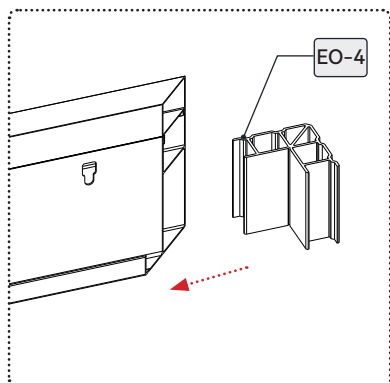
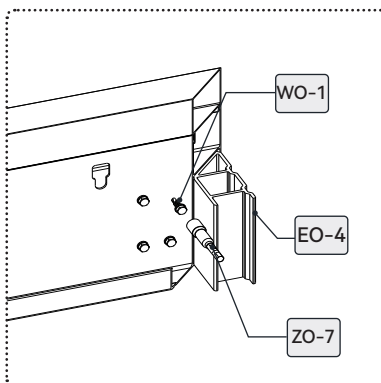
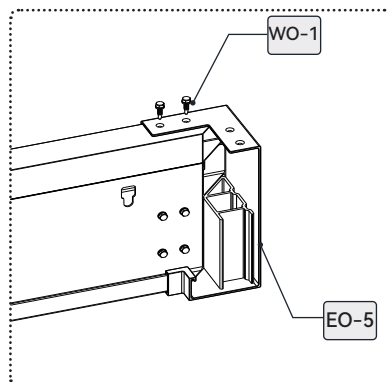
EO-3		2
EO-4		2

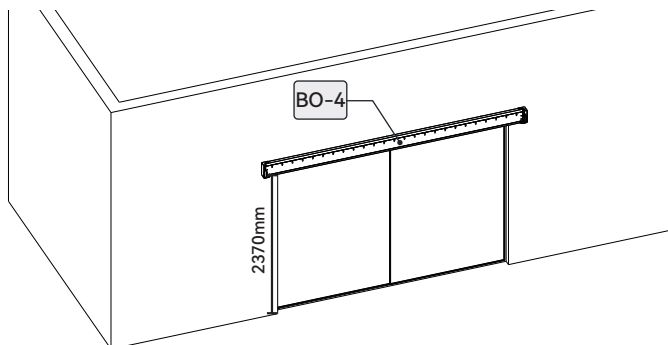
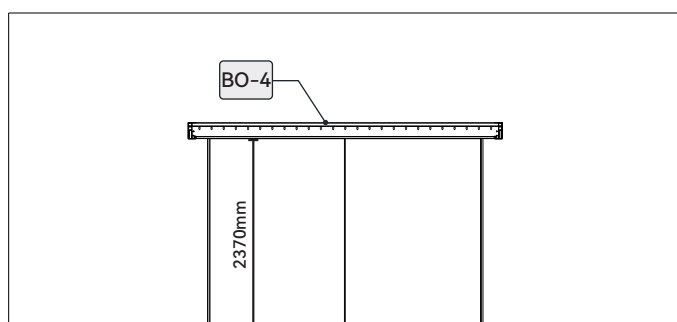
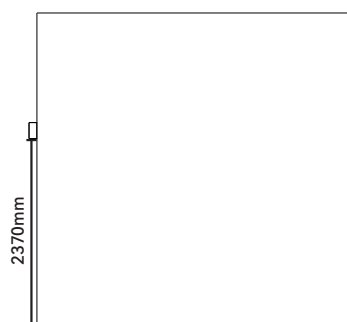
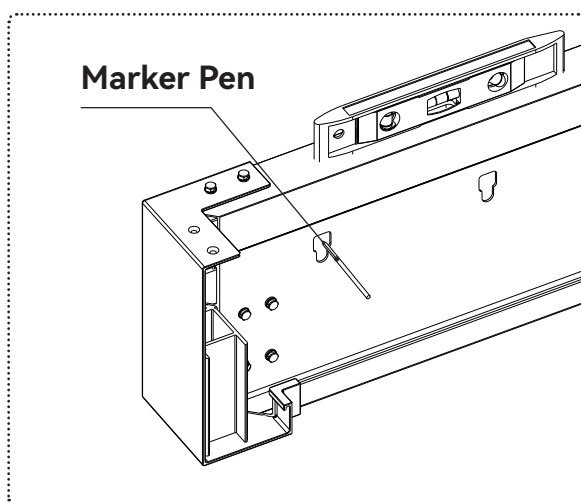
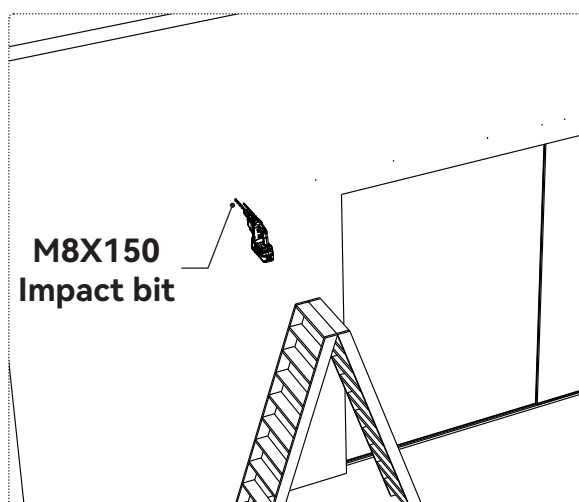
WO-1	 5×19	 8mm	12
TO-1	 8×100		6

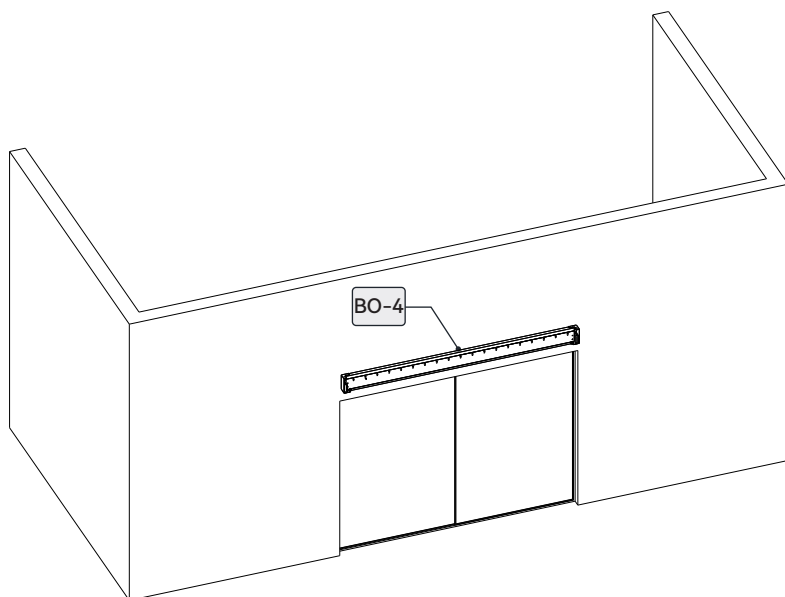
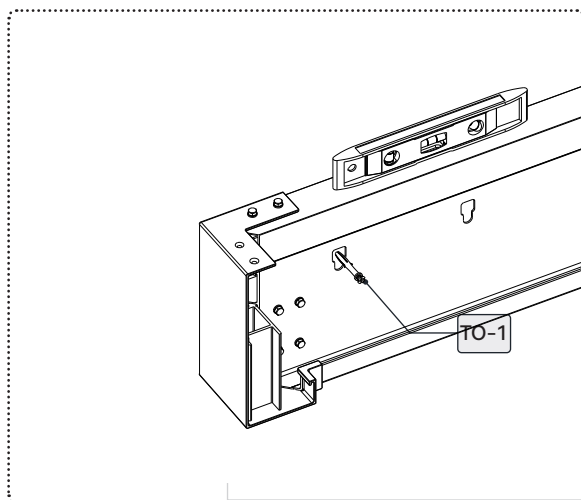
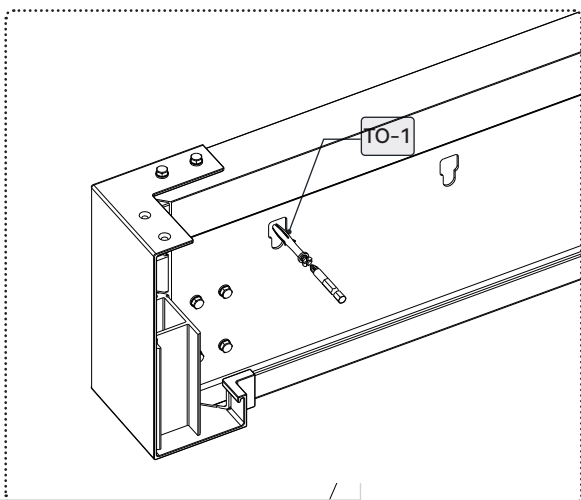
ZO-7	 8mm	
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Complete the installation of aluminum alloy on the wall



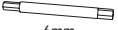


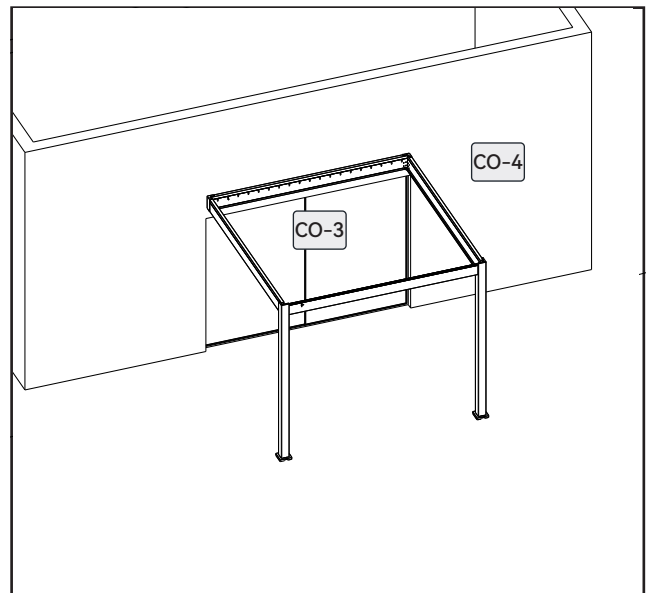


CO-3		1
CO-4		1

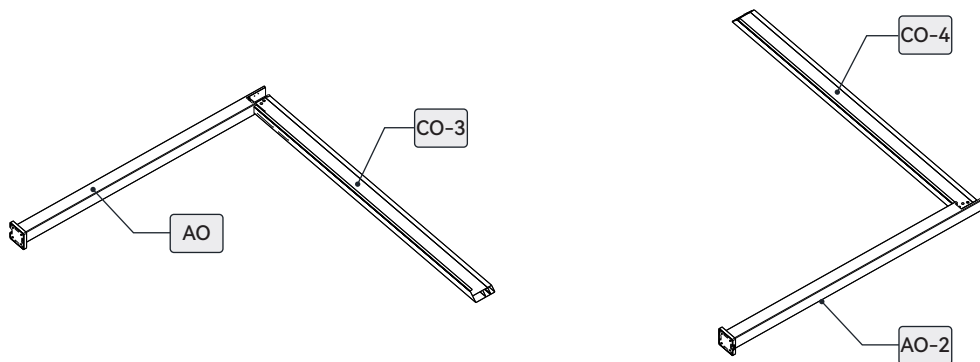
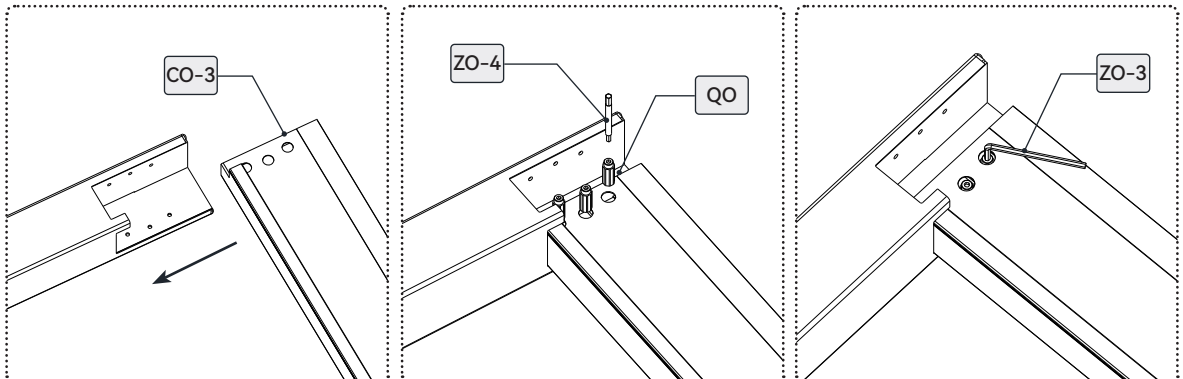
QO	 	6
----	---	---

ZO-3		6mm
------	---	-----

ZO-4		6mm
------	---	-----



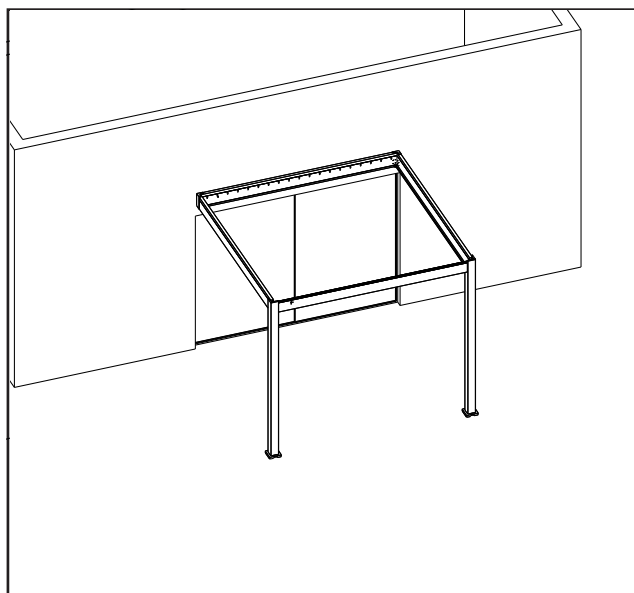
Connect beams to columns



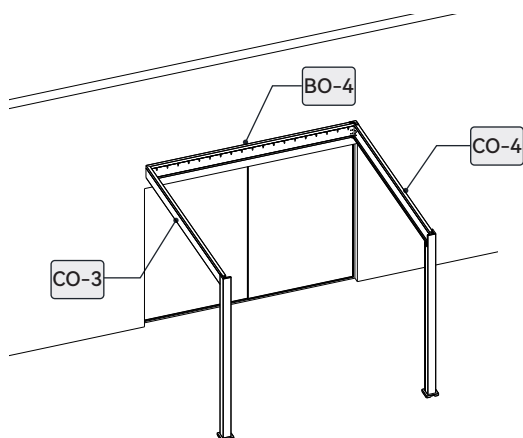
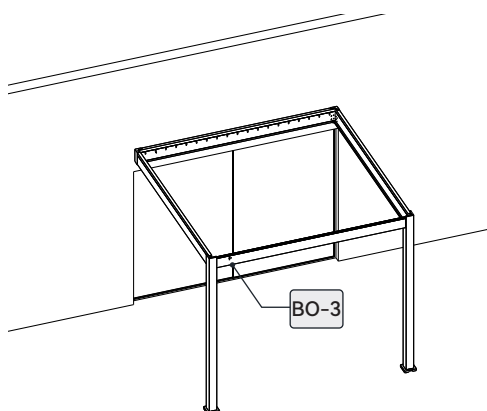
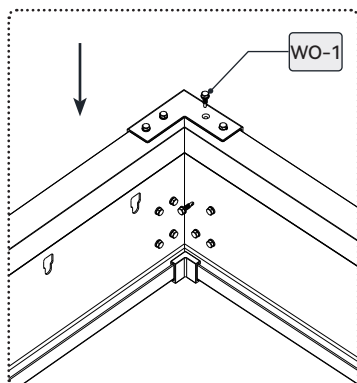
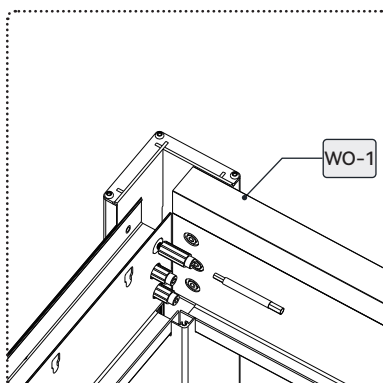
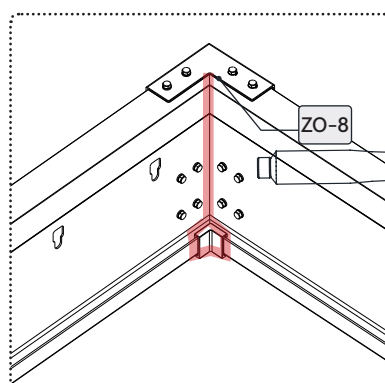
BO-3		1
------	---	---

QO		 6mm	6
WO-1		 5×19 8mm	12

ZO-3		6mm
ZO-4		6mm
ZO-8		



Connect beams to columns



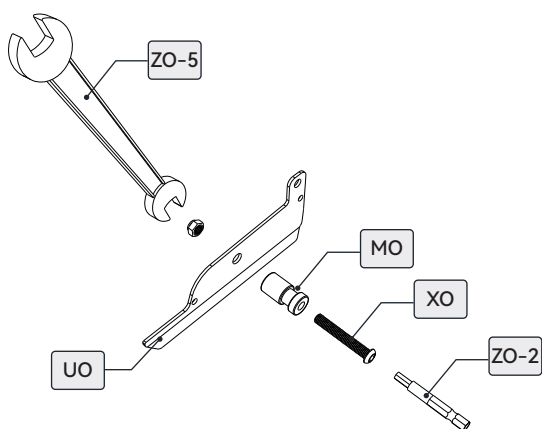
KO		1
LO		18
LO-1		19

MO		37
XO		37
UO		37

ZO-1	
ZO-2	
ZO-5	

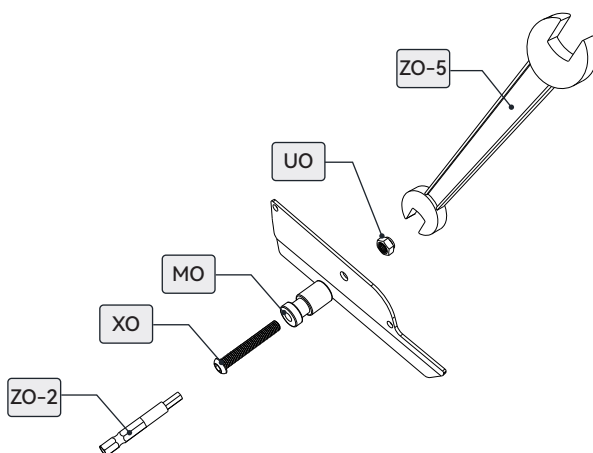
Note: To avoid any broken of the plastic parts(MO), when use the pistol drill, please reduce the twisting force of it .

X18



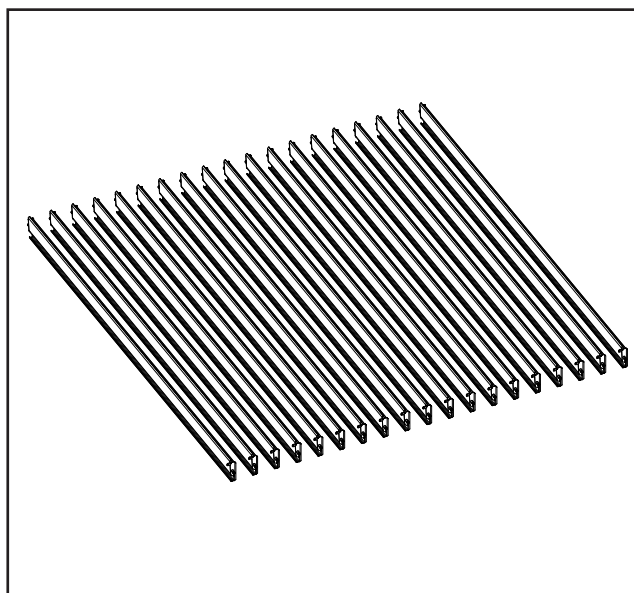
Louver sealing plate

X19



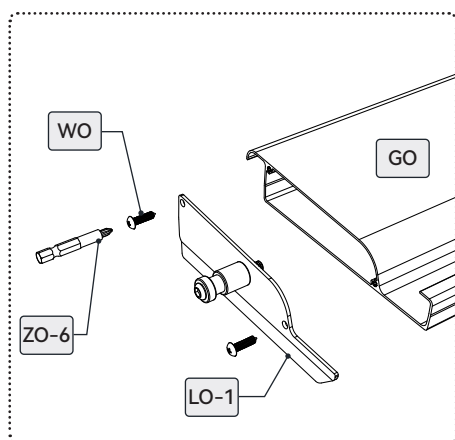
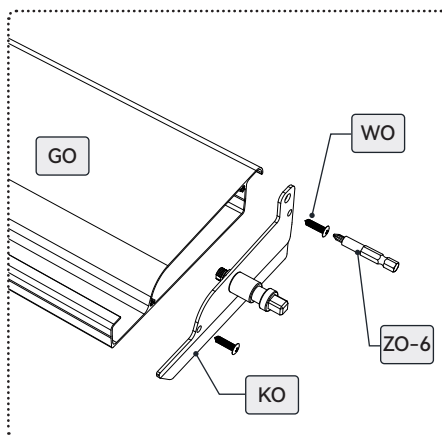
GO		19
----	--	----

WO			76
----	---	---	----

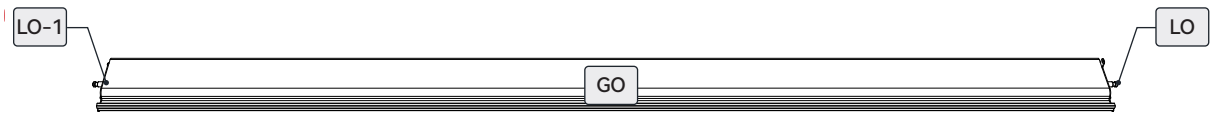
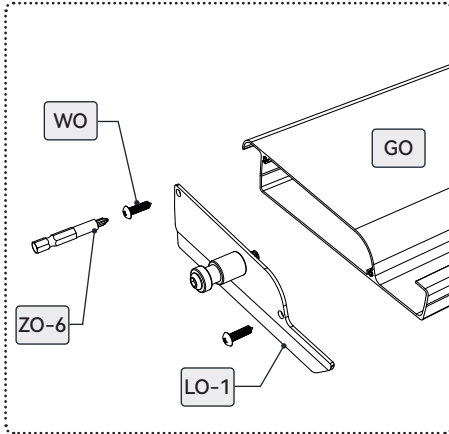
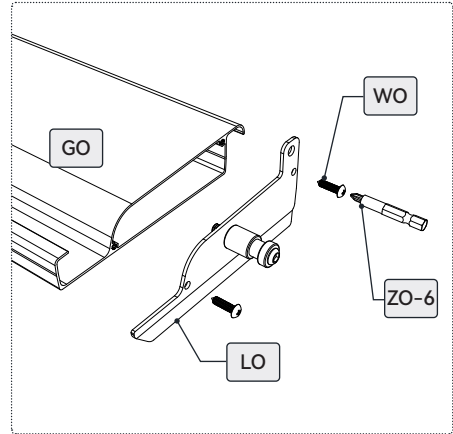


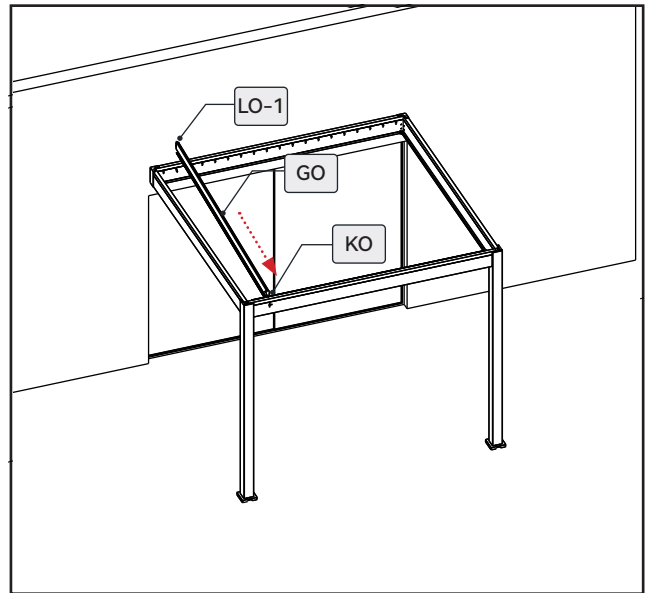
Louver connection

X1

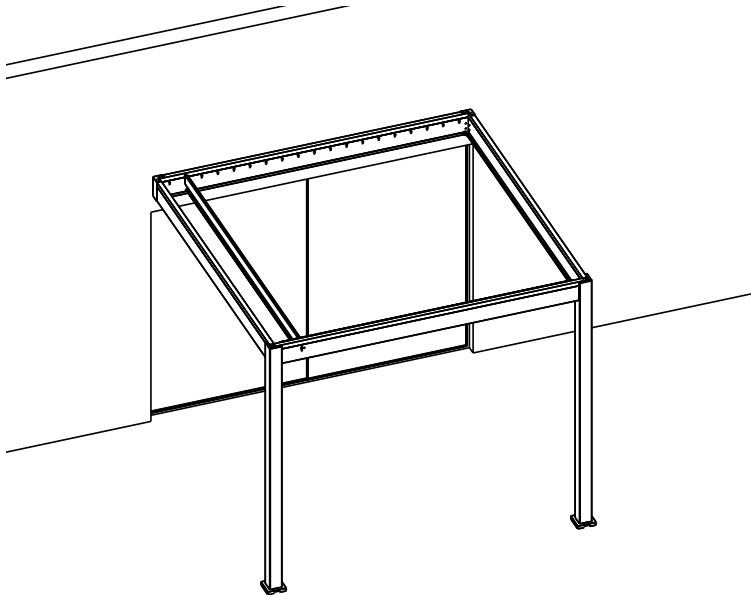


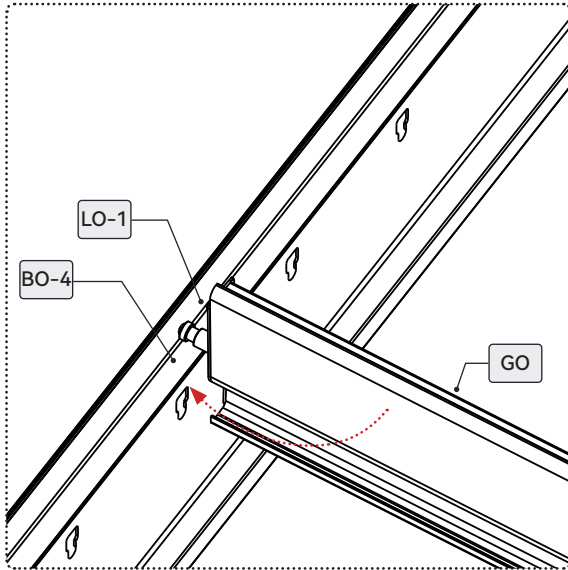
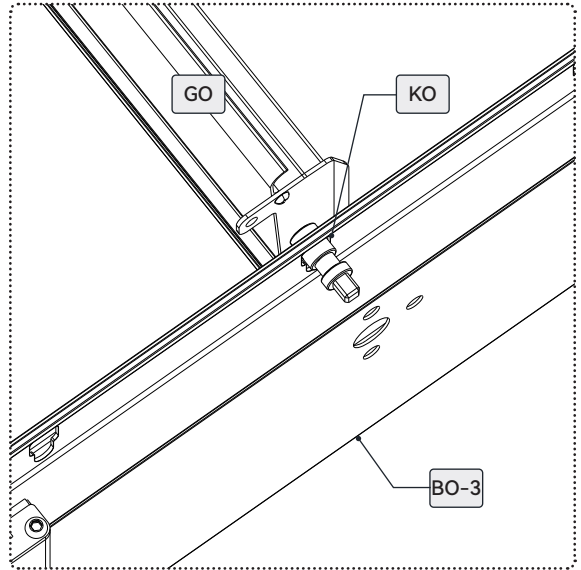
X18

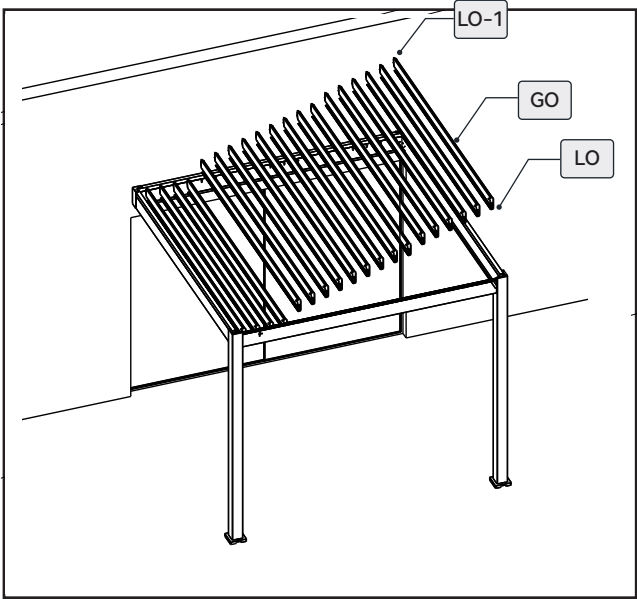




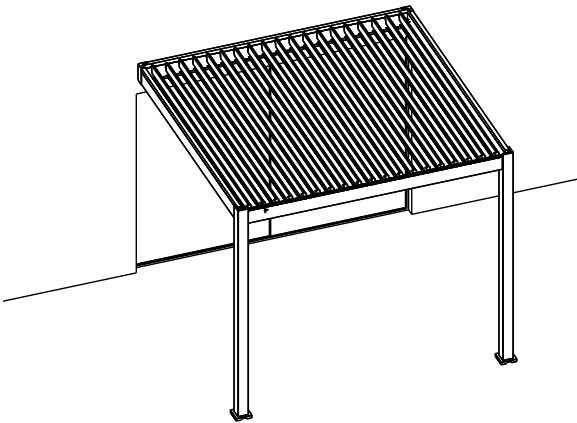
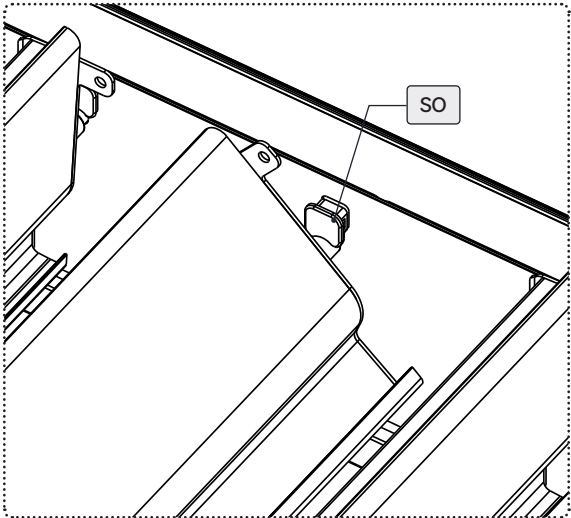
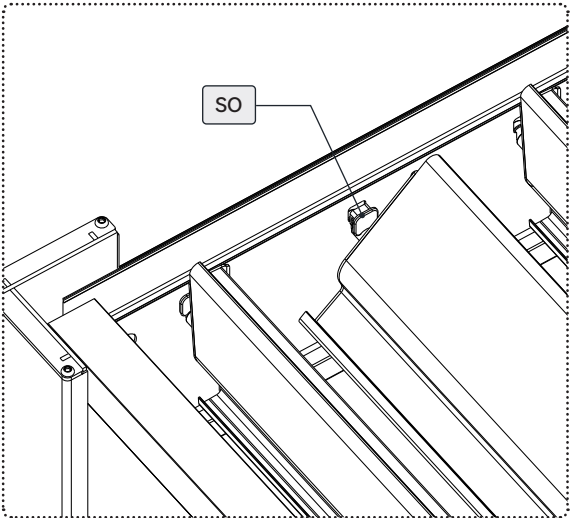
Fasten rubber plugs on both ends of the louvers



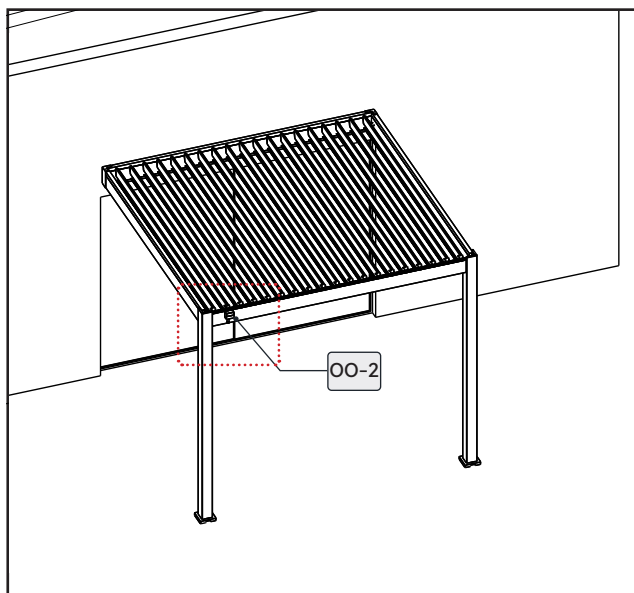




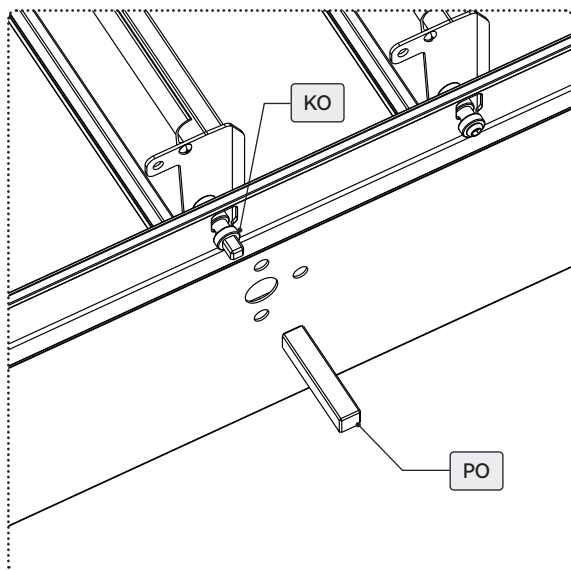
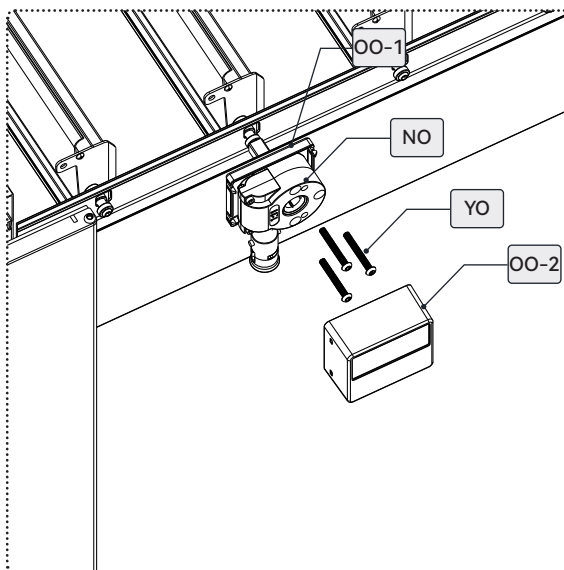
Put in the other louvers and seal the end caps



OO-1		1
OO-2		1
YO		3
ZO-1		
ZO-2		
PO		1
NO		1



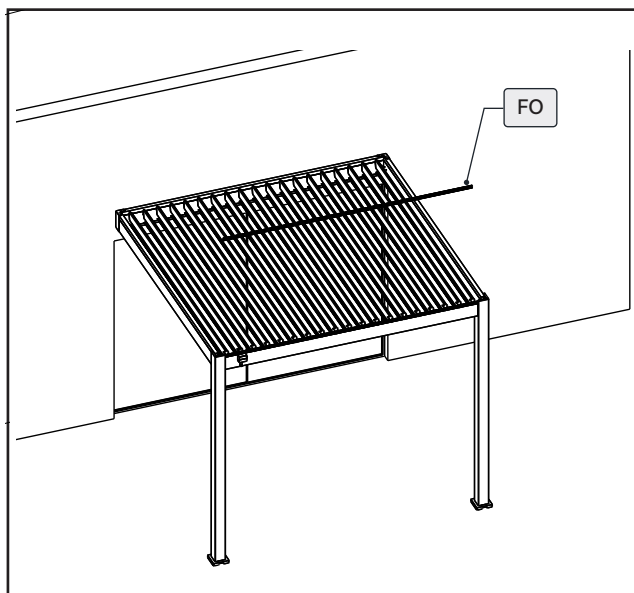
Complete the connection of the main shaft louvers



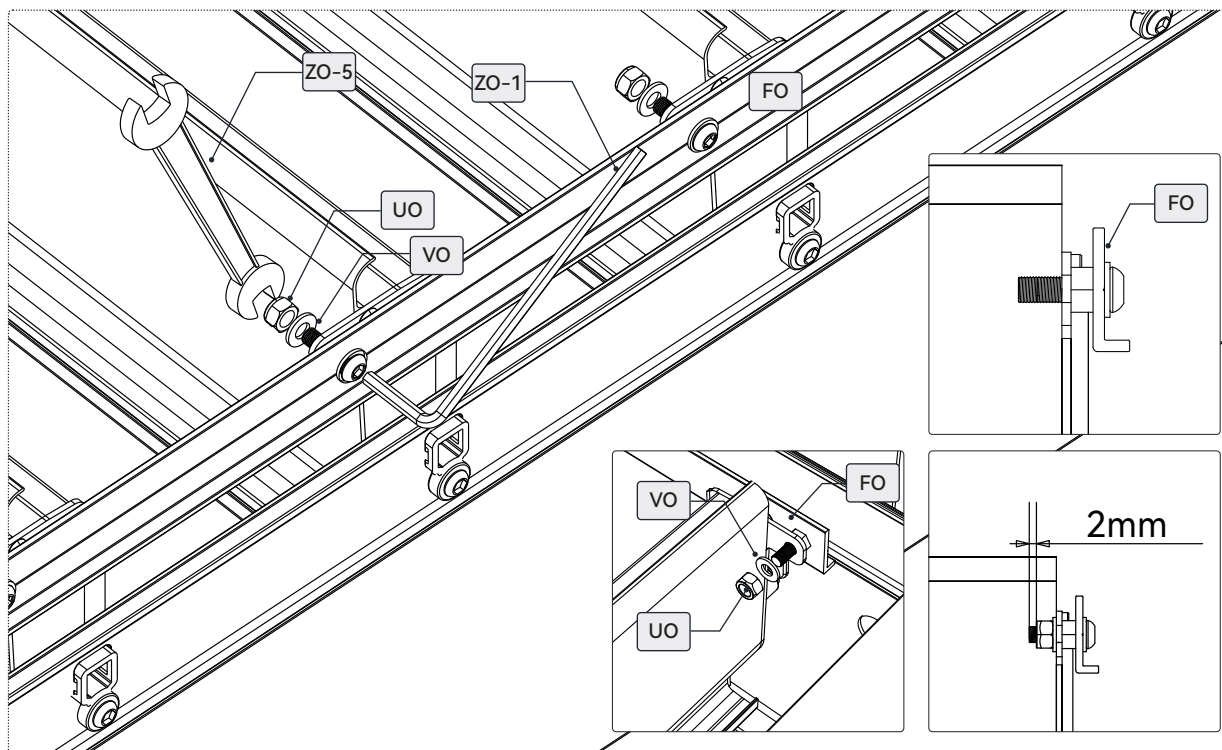
FO		1
----	---	---

UO	 lock nut	25
VO		25

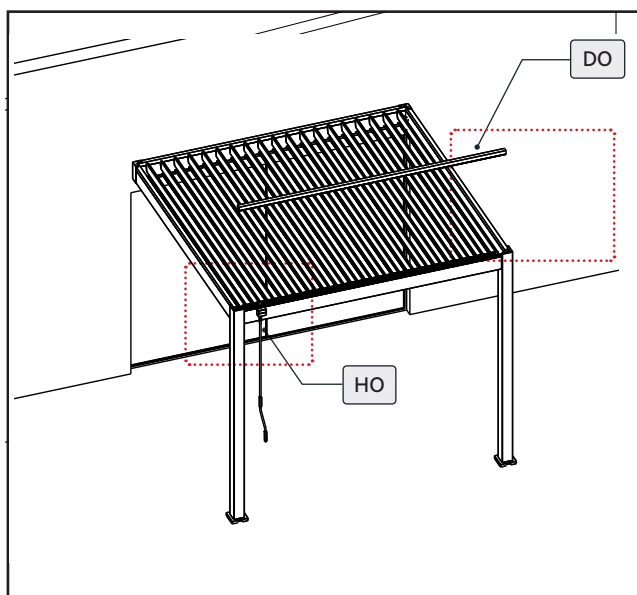
ZO-1	 4mm	
ZO-2	 4mm	
ZO-5	 10mm	



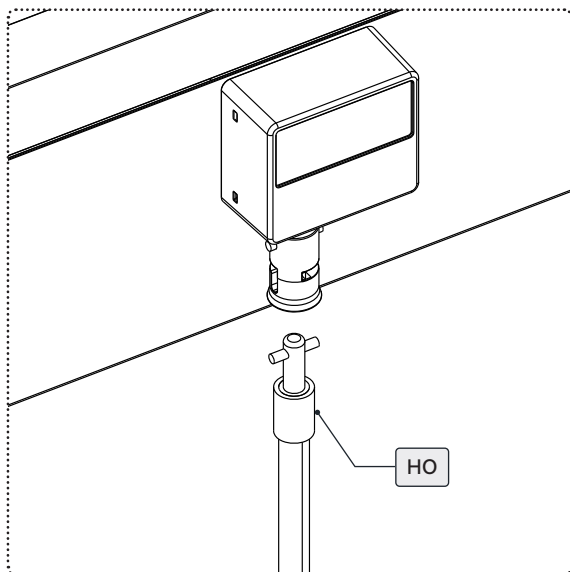
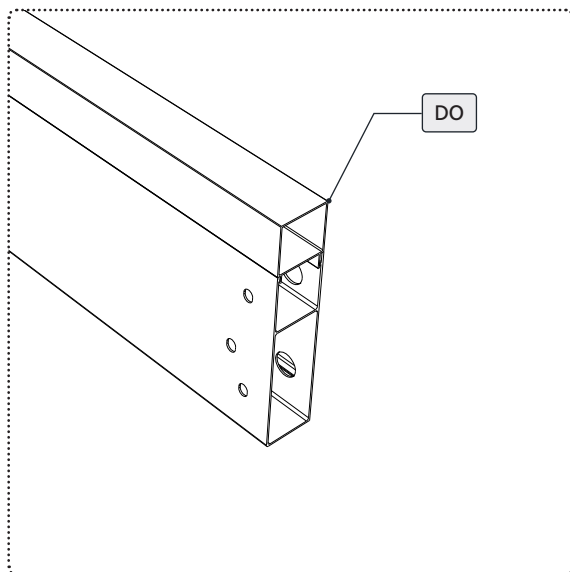
Complete the connection of the connecting angle aluminum

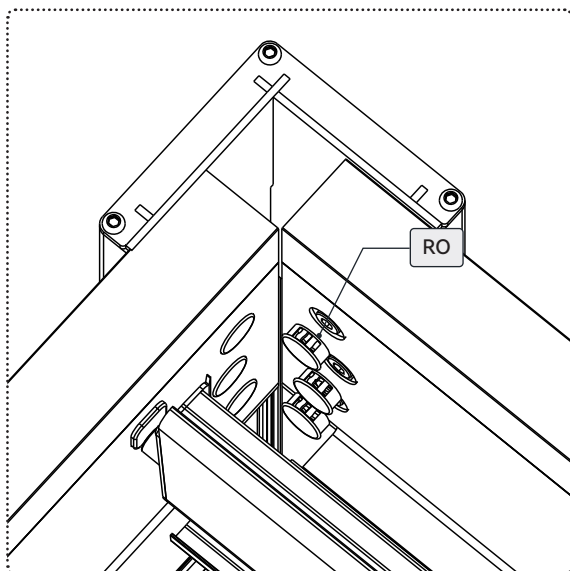
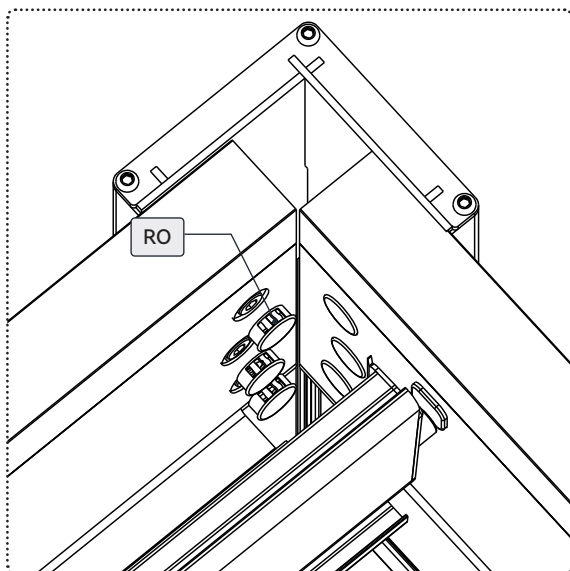


HO		1
DO		1
RO		12



Close the cover to complete the fixing of the pergola





After confirming the dimensions, then fix the expansion bolts on the plate.

