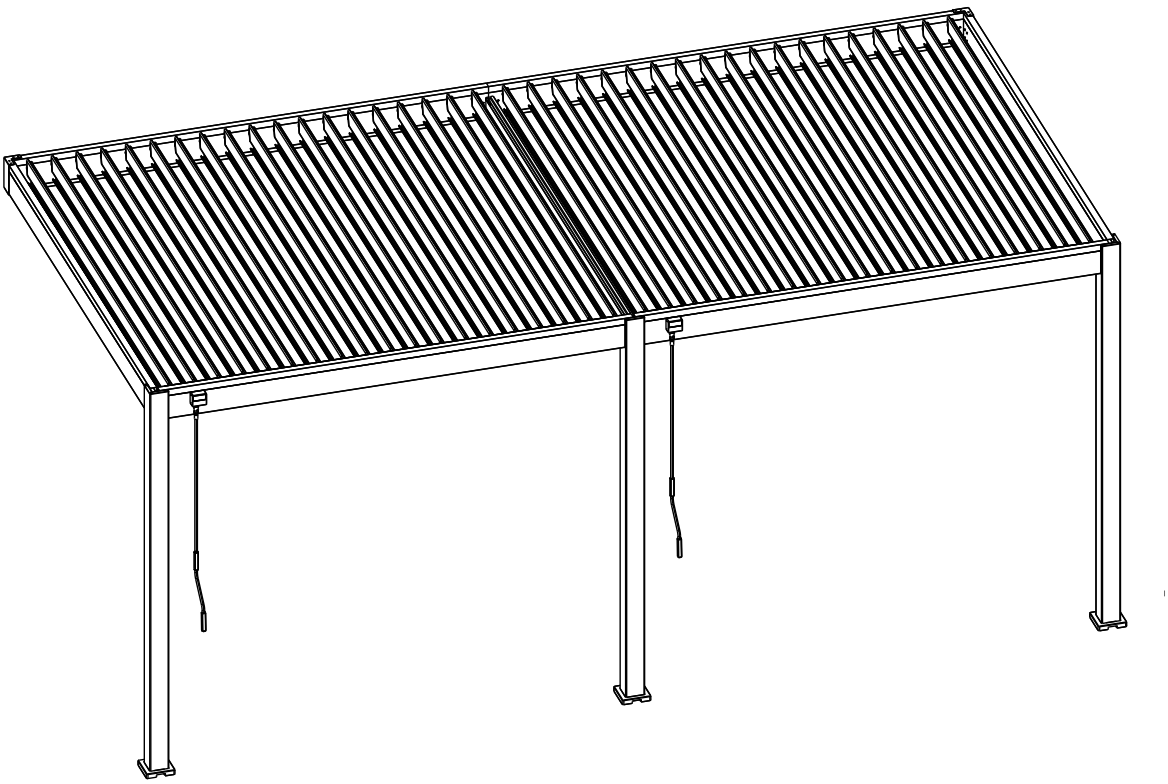
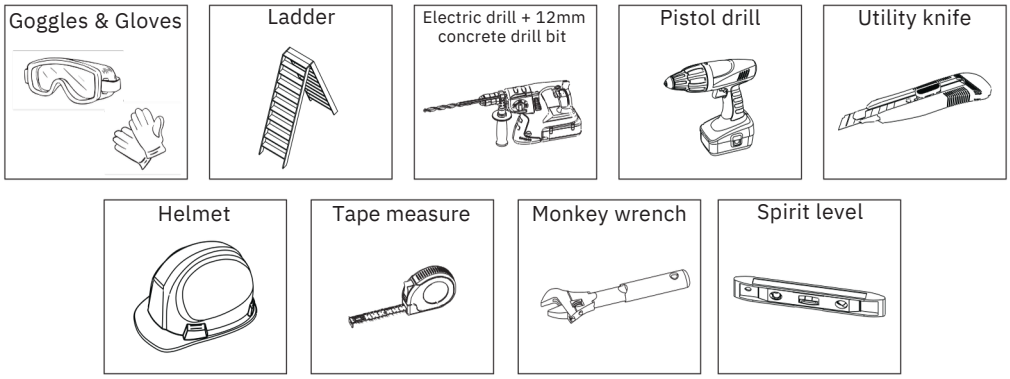
GUTTROOF



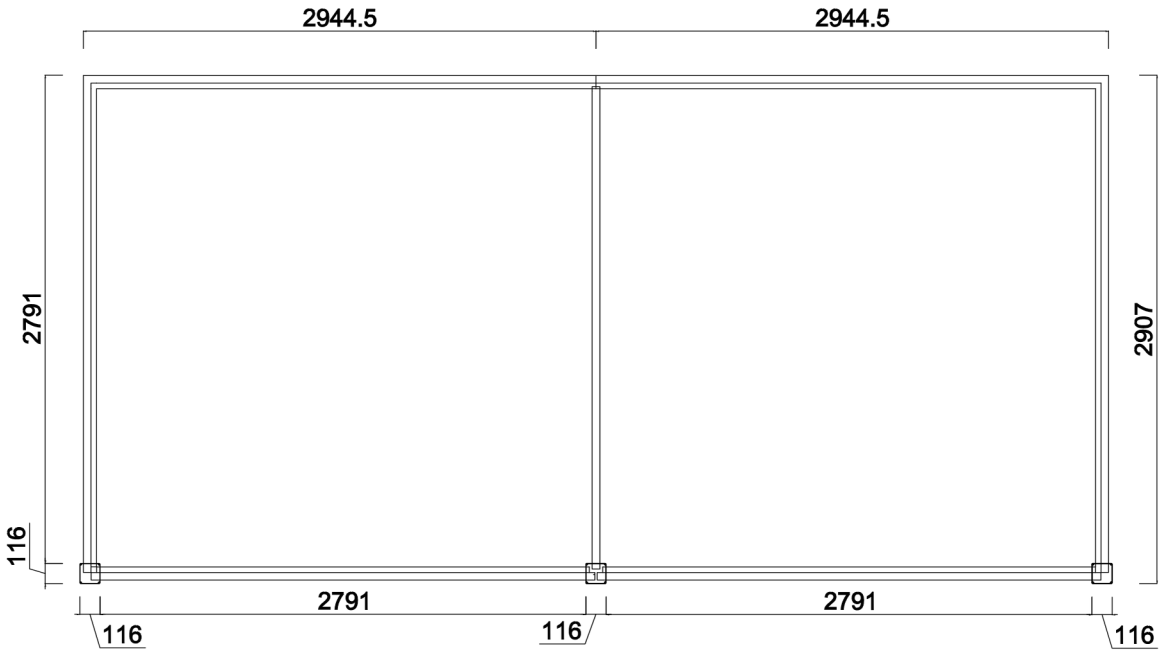
NORD 3x6
TERRACE PERGOLA

Assembly instructions

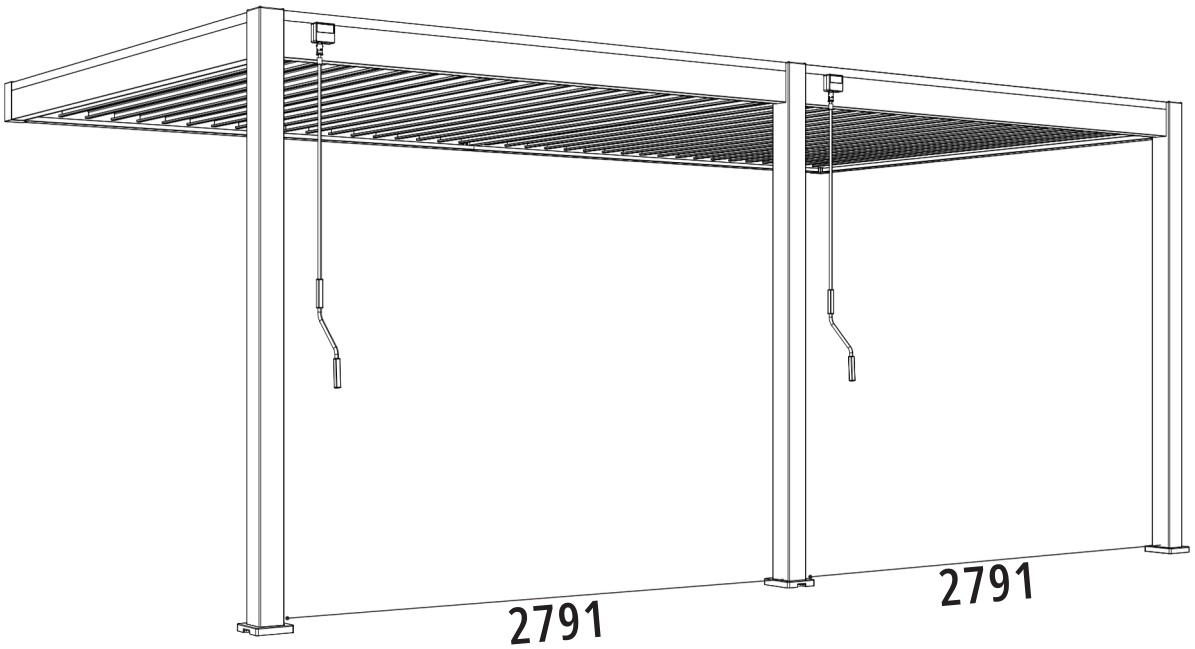
NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



2D FOOTING MEASUREMENT (dimensions in mm)



3D FOOTING MEASUREMENT (dimensions in mm)



PRECAUTION OF USE

This product should not be used in extreme weather: storms, violent winds, hail, and snow.We guarantee the resistance of the pergola for winds up to 100 km/h and a maximum snow weight of 50kg/m². As in the case of strong winds or snow, we highly recommend leaving the louvers open. To maintain good working conditions of your louvres, please clear any snow on them. Our pergola can withstand heavy rain, but we cannot guarantee it will be 100% waterproof due to some extreme weather conditions. Exceptional climatic events may compromise the perfect sealing of the product. To avoid any damages and injuries, we do not recommend climbing on the roof or the structure of the pergola.

TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :
- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Beware of the risk of pinching
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :
- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).

WARRANTY

This warranty does not cover :

• Normal wear and tear inherent from the products.
• Loss or breakage of any part during unpacking or installation.
• Lack of care, neglect, vandalism, impact with foreign body, force, contact with a brasives material, product aesthetics, disassembly, rebuilding or relocation.
• Force majeure: hail, high winds, storms, snow, floods, lightning etc...
• Product tampered with by the user.

The warranty only takes in account the replacement of spare parts or the provided product, no refund will be issued.

All warranty claims must be made at the sales outlet (store or website) where the product has been purchased.

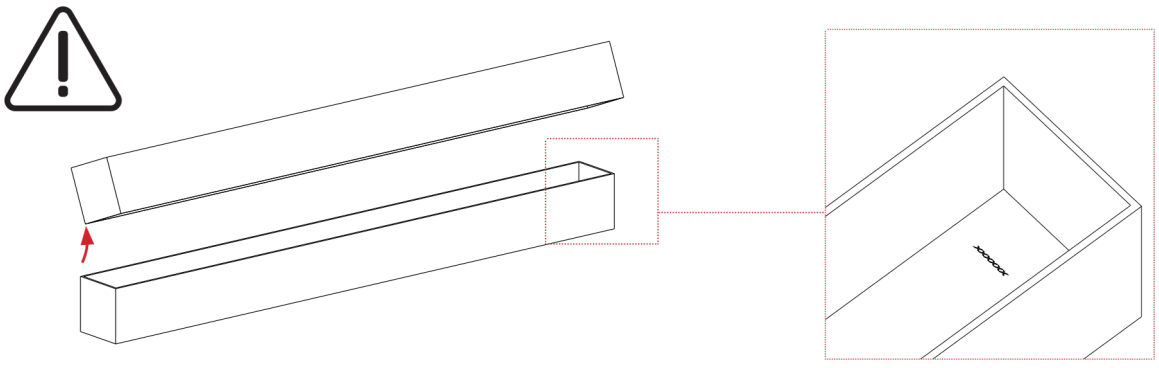
PARTS LISTS (PER CARTON)

Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged. Any missing part must be reported within 10 days of delivery.

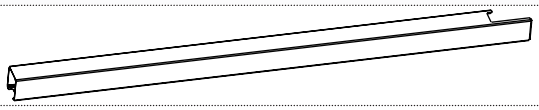
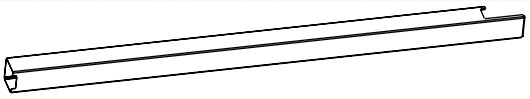
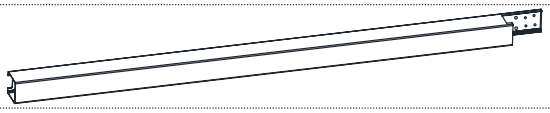
You can either go through your local outlet store or make the request directly on our website.

Do not discard the packaging without ensuring that the product is functioning properly.

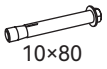
There is a Product Tracking Number in the inner side of the carton(see below diagram). For better and efficient after-sales in the future, when tear down the carton box, please take a photo of the Tracking Number and save the photo.

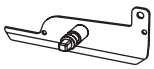
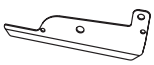
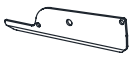
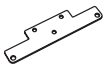
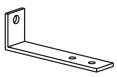


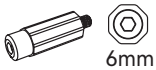
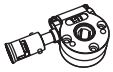
KARTON 1/5

NR.	Profi	Diagram	Rozmiar	ILOŚĆ
AO			116X116 L=2550mm	1
AO-2			116X116 L=2550mm	1
AO-3			116X116 L=2550mm	1

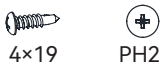
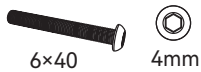
NR.	Diagram	ILOŚĆ
IO		3
JO		3

NR.	Diagram	ILOŚĆ
TO		12
XO-1		12

No.	Diagram	QTY
KO		2
LO		36
LO-1		38
EO-1		1
EO-2		1
EO-3		2
EO-4		2
EO-5		1
MO		74

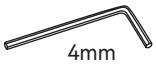
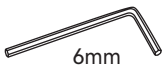
No.	Diagram	QTY
QO		18
RO		18
NO		2
OO-1		2
OO-2		2
SO		76
TO-1		12
UO		112
WO		152

KARTON 1/5

No.	Diagram	QTY
WO-1		36
WO-2		2
XO		74
XO-3		2

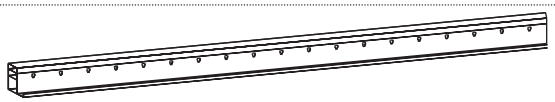
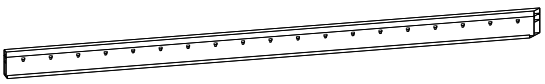
No.	Diagram	QTY
VO		38
PO		2
YO		6

KARTON 1/5

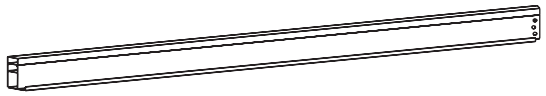
NR.	Diagram	ILOŚĆ
ZO-1		1
ZO-2		1
ZO-3		1
ZO-4		1

NR.	Diagram	ILOŚĆ
ZO-5		1
ZO-6		1
ZO-7		1
ZO-8		1

KARTON 2/5

No.	Profile	Diagram	Size	QTY
BO-3			75X153 L=2894mm	2
BO-4			75X195 L=2945mm	1
BO-5			75X195 L=2945mm	1
CO-3			75X195 L=2840mm	1

KARTON 2/5

No.	Profile	Diagram	Size	QTY
CO-4			75X195 L=2840mm	1
DO			42X54 L=2894mm	2
EO			111X64 L=2755mm	1
FO			27X8 L=2744mm	2
HO			L=1300mm	2

KARTON 3/5

No.	Profile	Diagram	Size	QTY
GO			166X30 L=2757mm	13

KARTON 4/5

No.	Profile	Diagram	Size	QTY
GO			166X30 L=2757mm	13

KARTON 5/5

No.	Profile	Diagram	Size	QTY
GO			166X30 L=2757mm	12

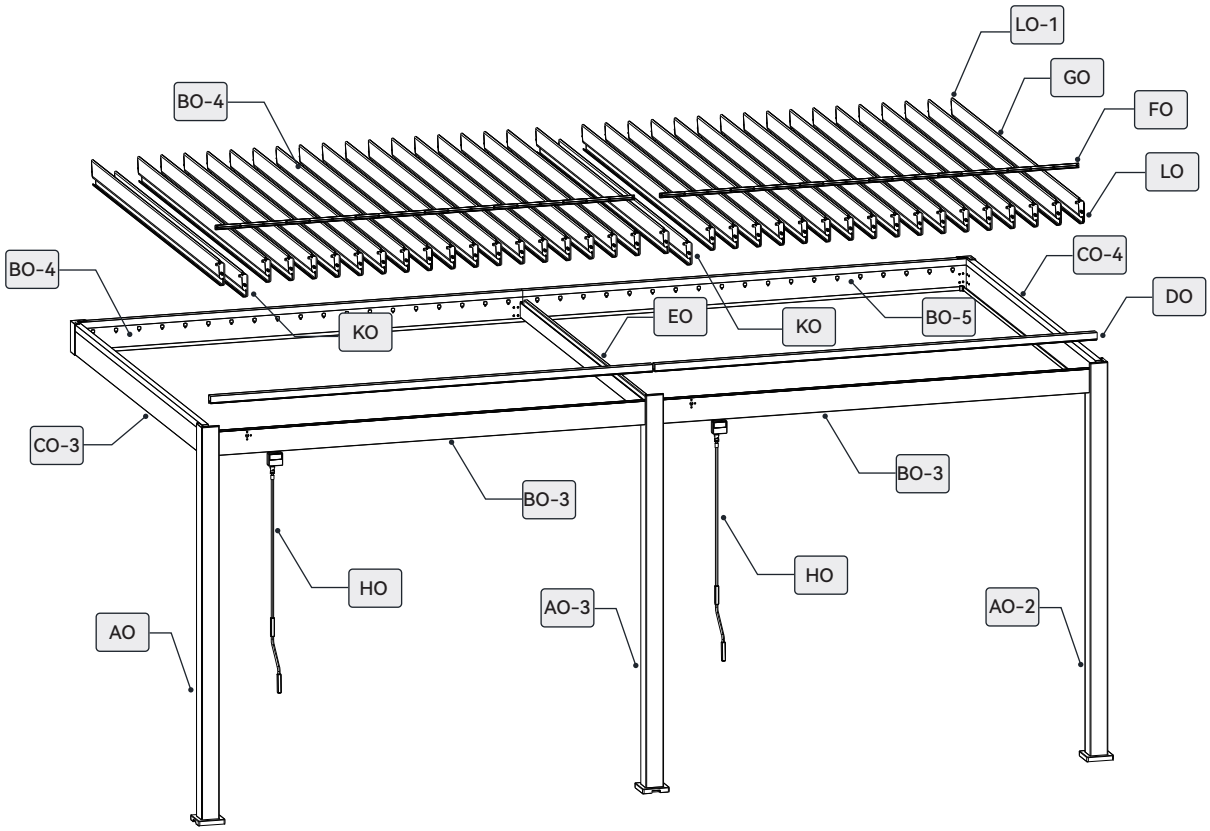
WYTYCZNE MONTAŻU

Krok 1: Rama

Krok 2: Montaż żaluzji

Krok 3: Montaż żaluzji i podłączenie

ASSEMBLING DIAGRAM



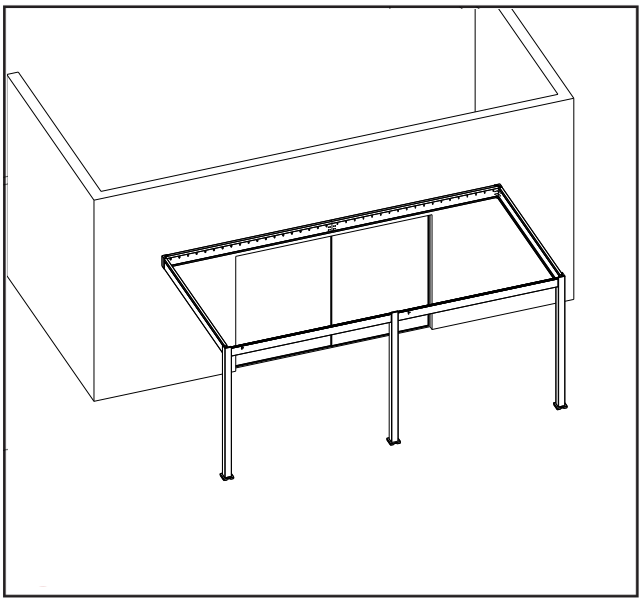
1

AO		1
AO-2		1

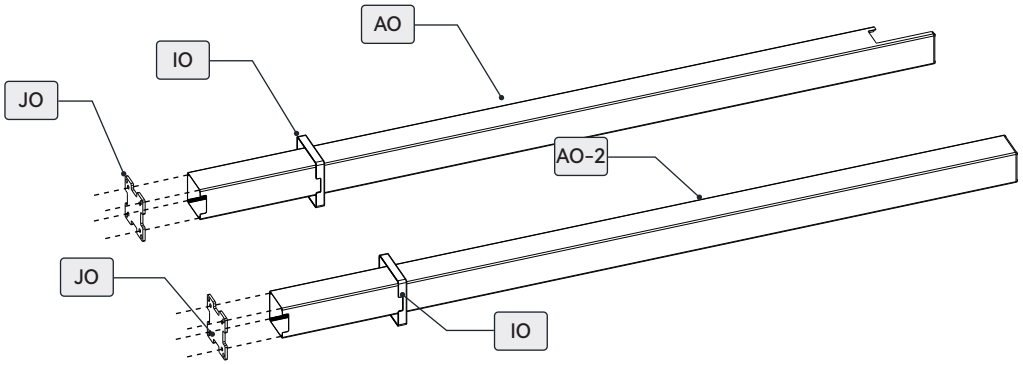
IO		2
JO		2

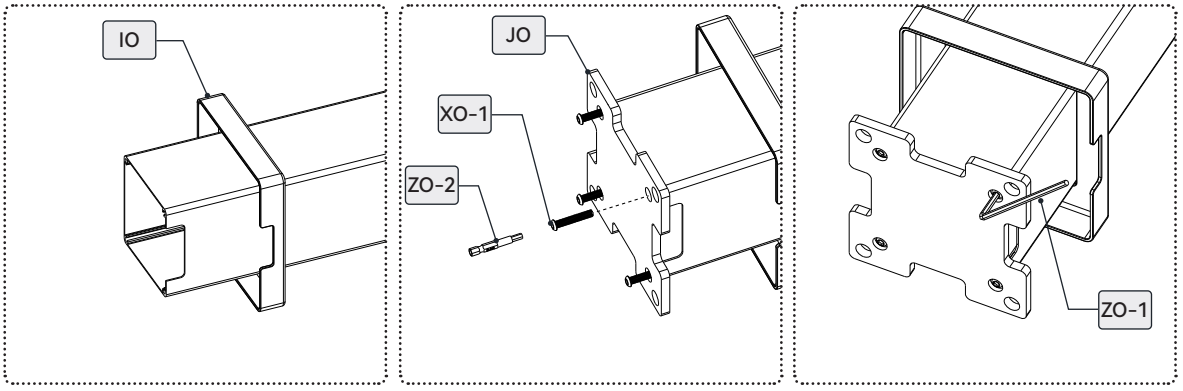
XO-1	6×35 4mm	8

ZO-1	4mm	
ZO-2	4mm	

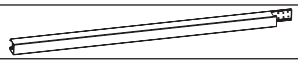


Post installation diagram





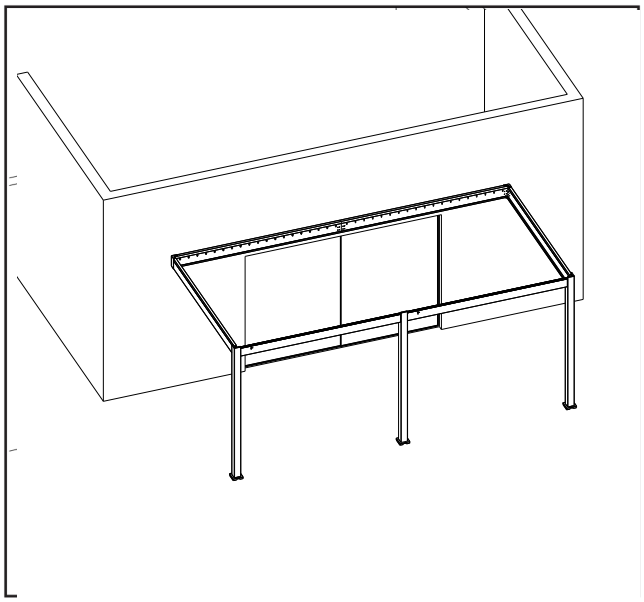
1

AO-3		1

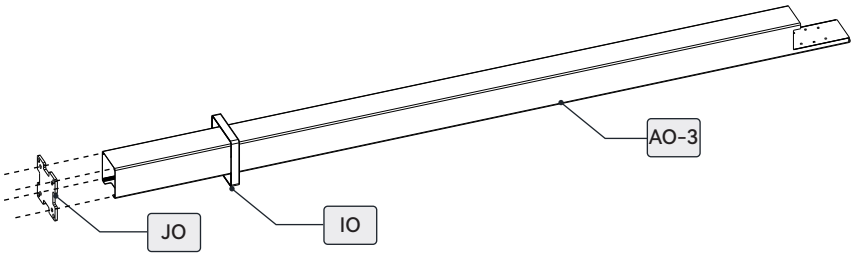
IO		1
JO		1

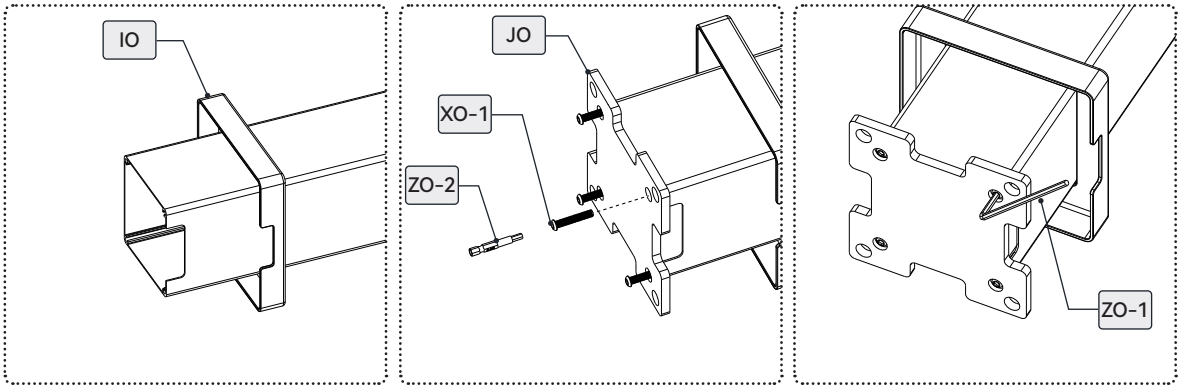
XO-1		4

ZO-1		
ZO-2		



Post installation diagram





1

BO-4		1
BO-5		1

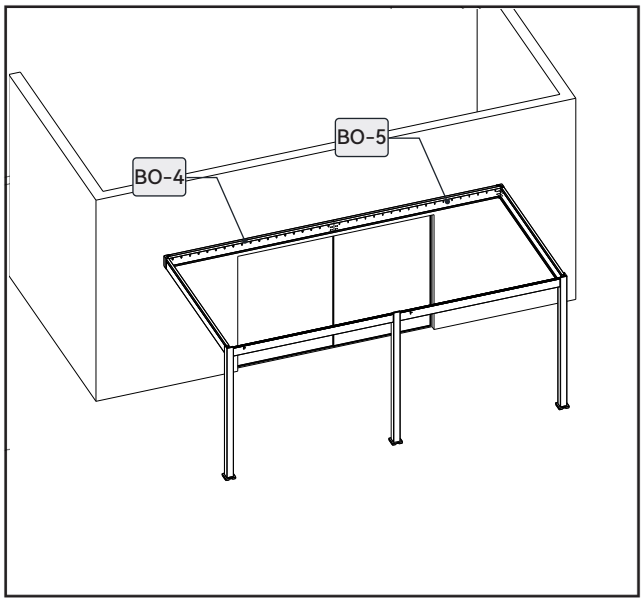
EO-4		2
EO-5		1

EO-4		2
EO-5		1

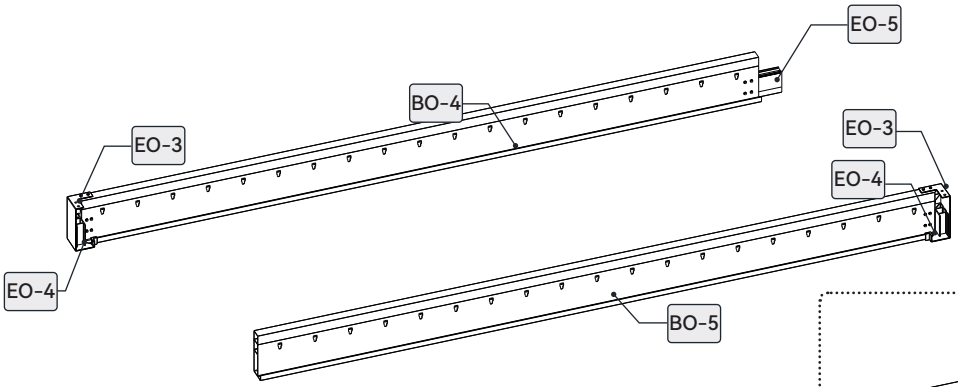
EO-3		2
WO-1	5×19 8mm	16

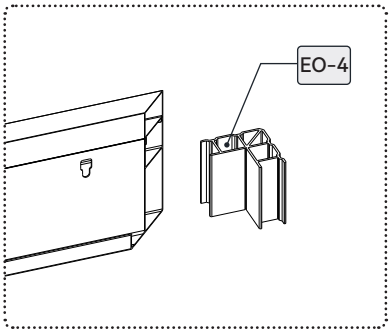
WO-1	5×19 8mm	4
TO-1	8×100	12

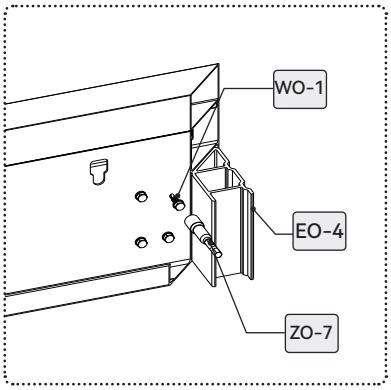
ZO-7	8mm	

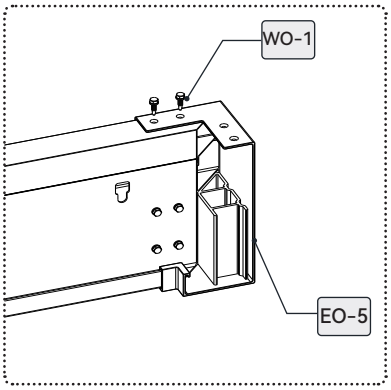


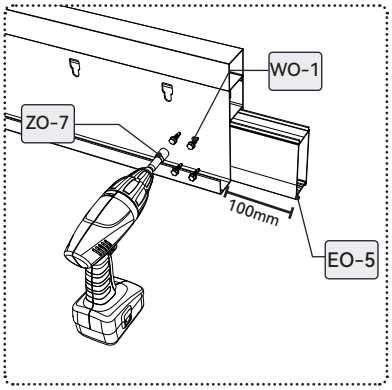
Complete the installation of aluminum alloy on the wall



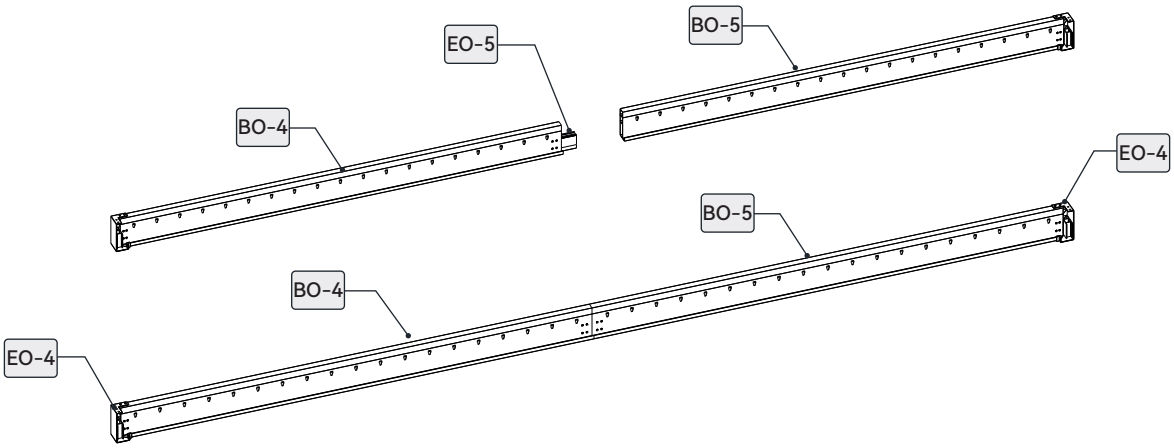


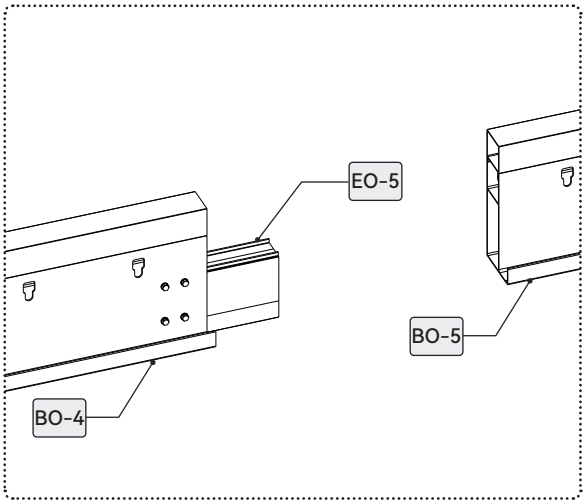


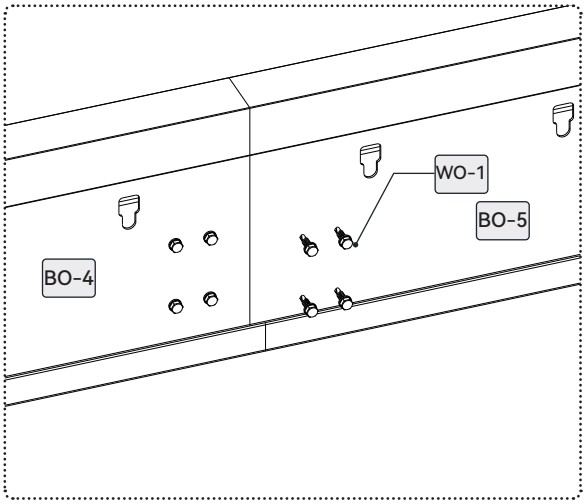




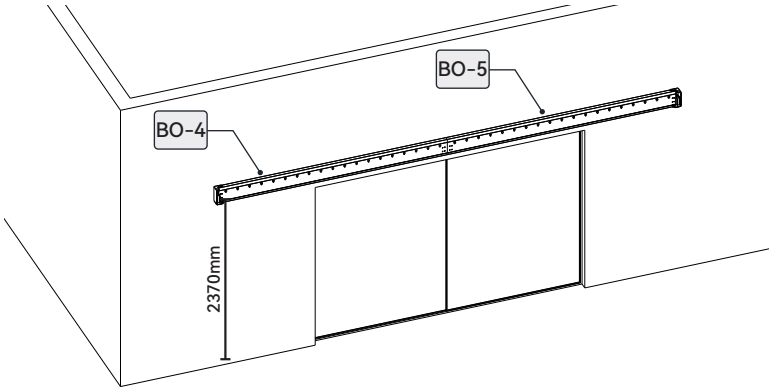
1

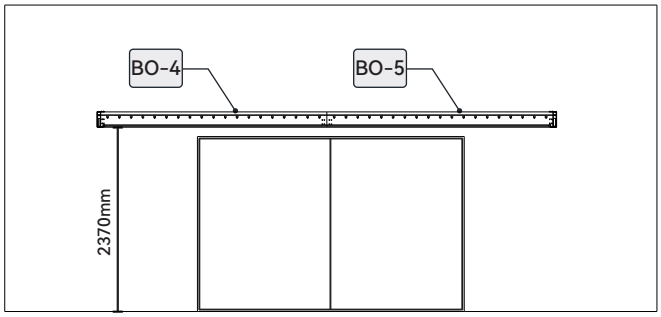


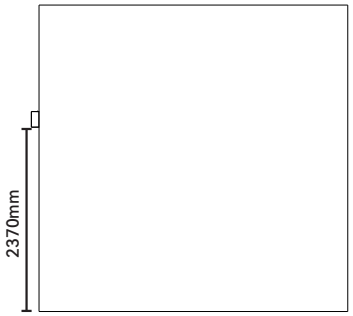


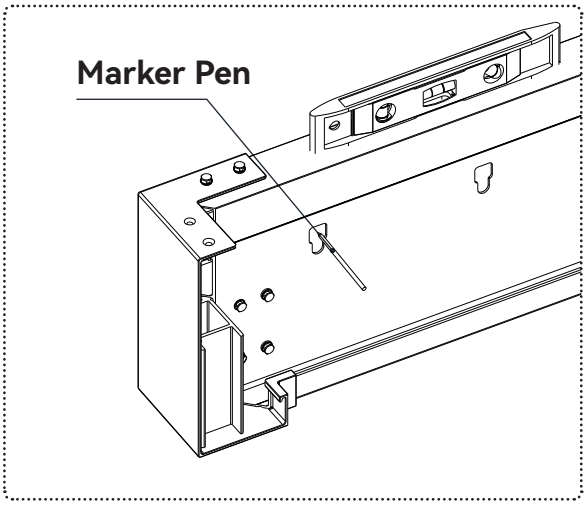


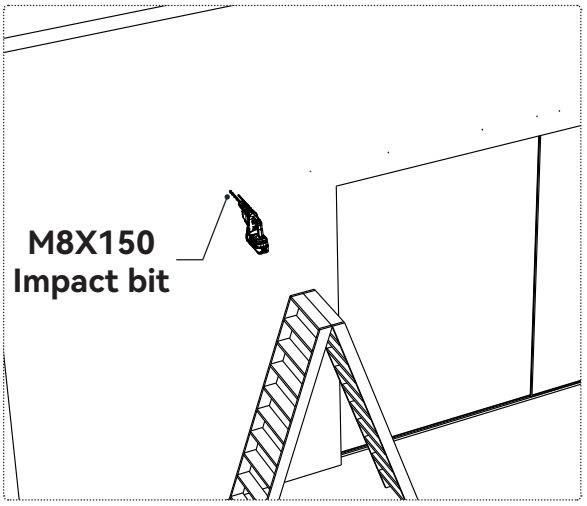
1


BO-5
BO-4
2370mm

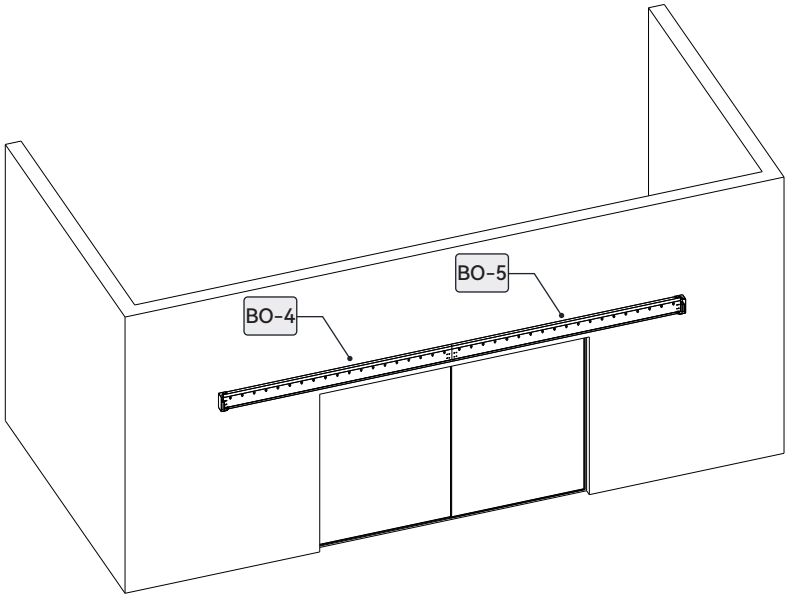

BO-4
BO-5
2370mm

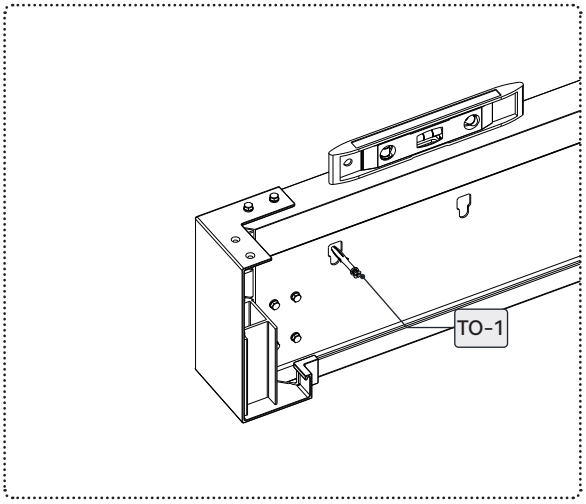

2370mm

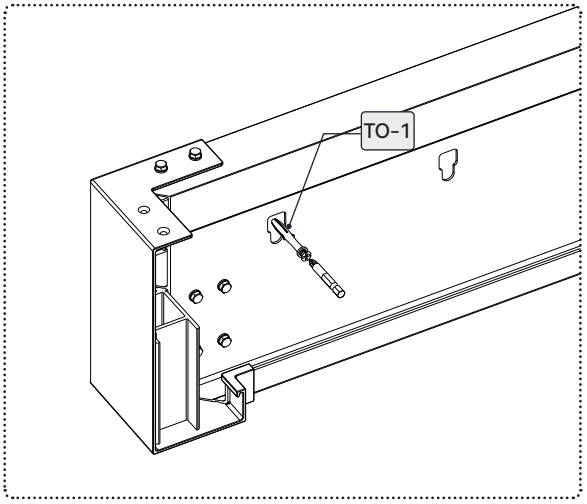

Marker Pen


M8X150
Impact bit

1

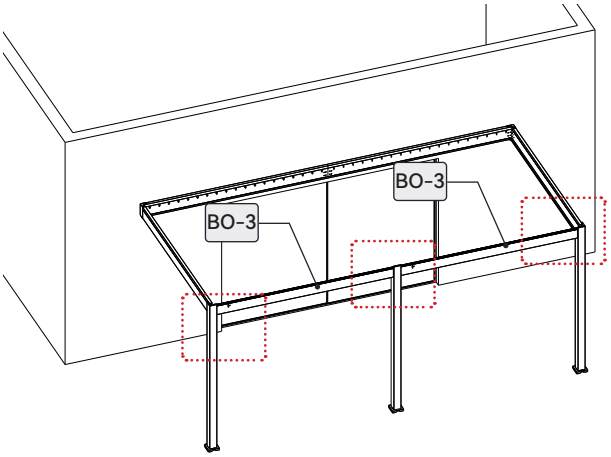


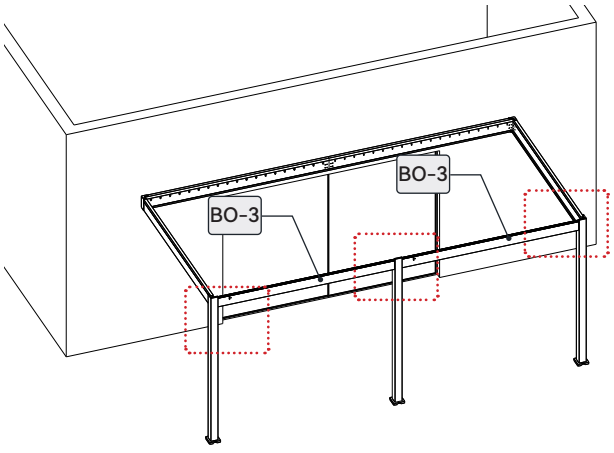


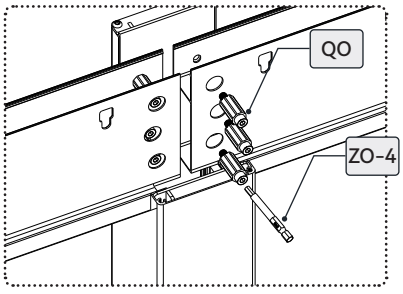


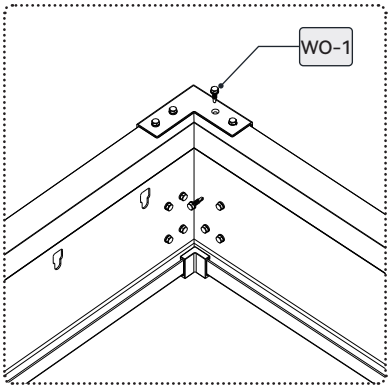
1

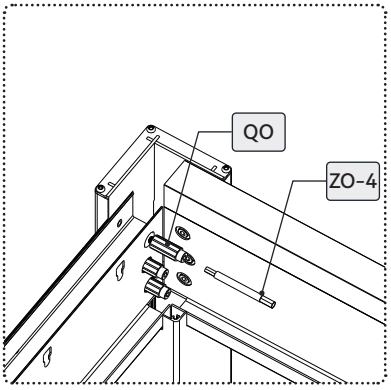
BO-3		2
QO		12
ZO-3		
ZO-4		

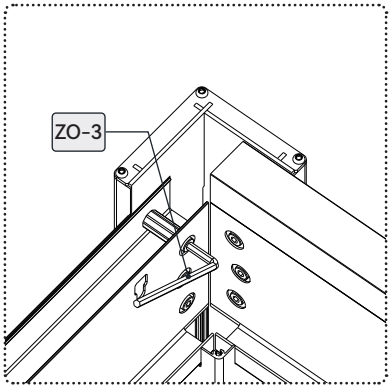












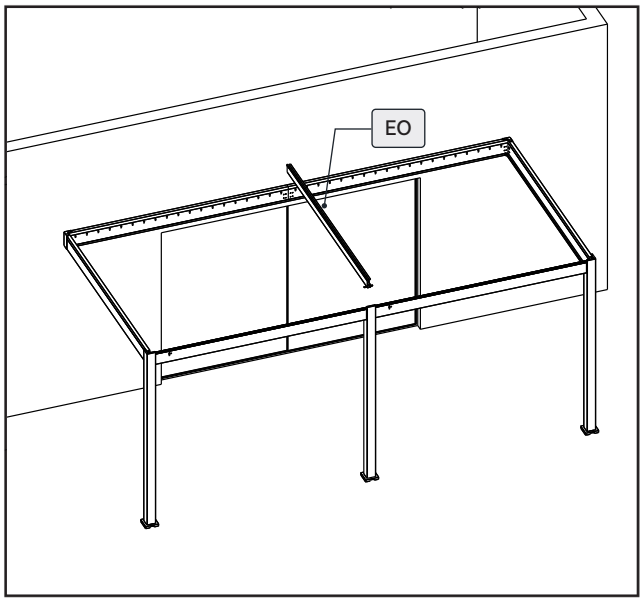
1

EO		1

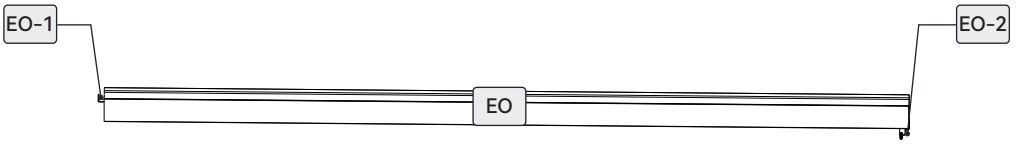
WO-1	5×19 5mm	4
WO-2	4×19 PH2	2
XO-3	6×16 4mm	2

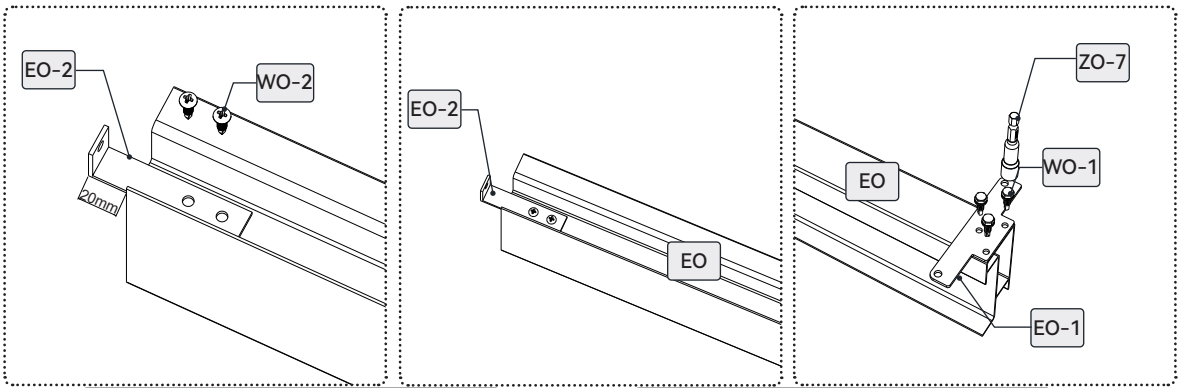
EO-1		1
EO-2		1

ZO-1	4mm
ZO-7	8mm



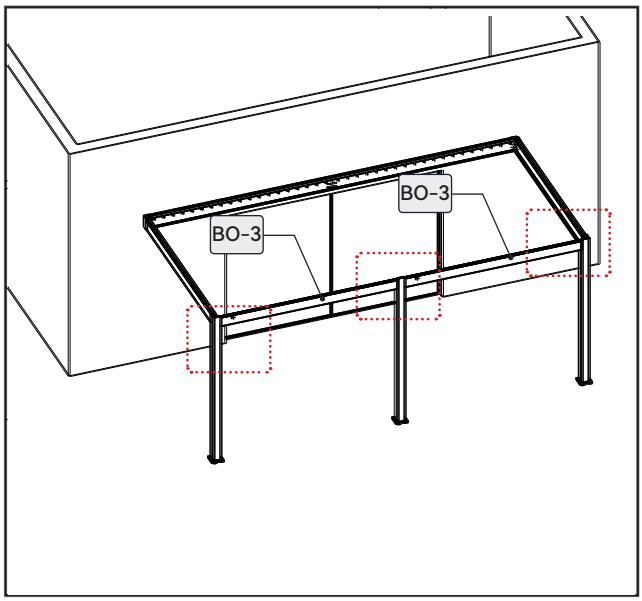
Connect beams to columns



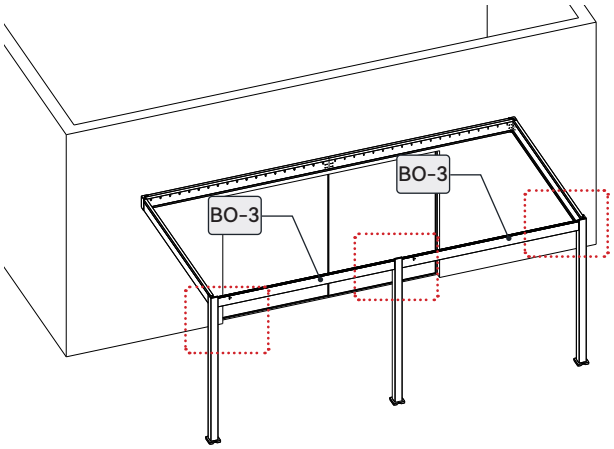


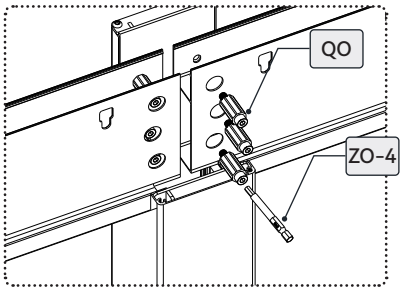
1

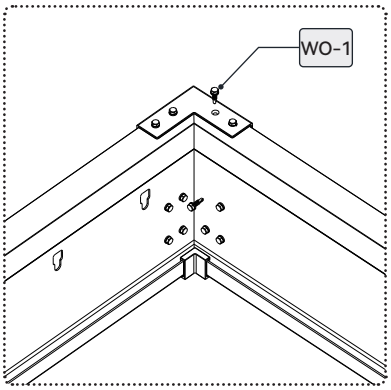
BO-3		2
QO		12
ZO-3		
ZO-4		

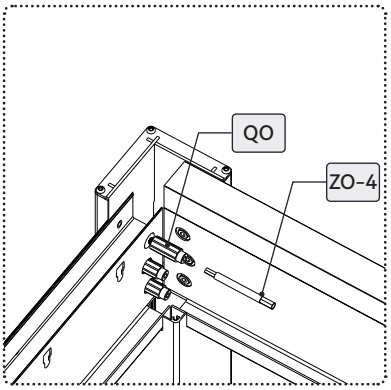


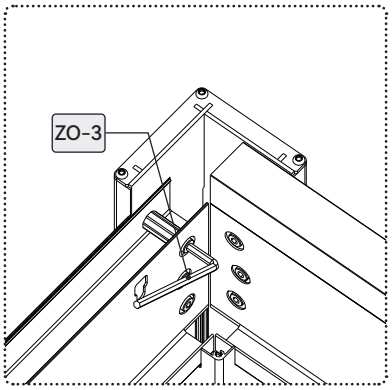
Connect beams to columns











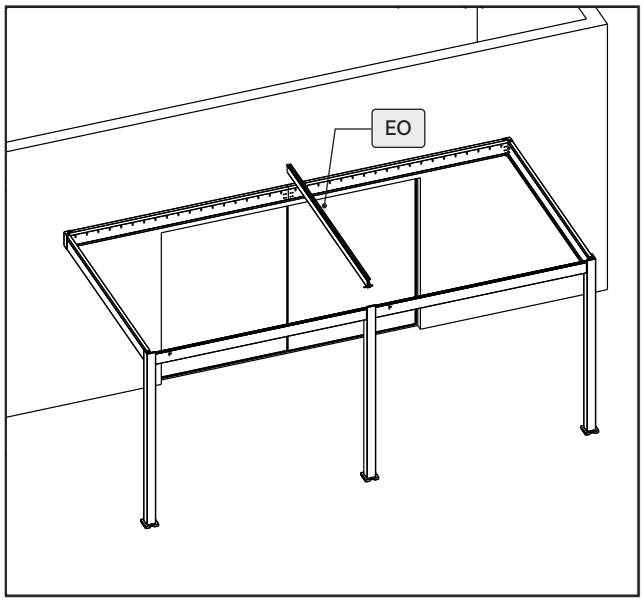
1

EO		1

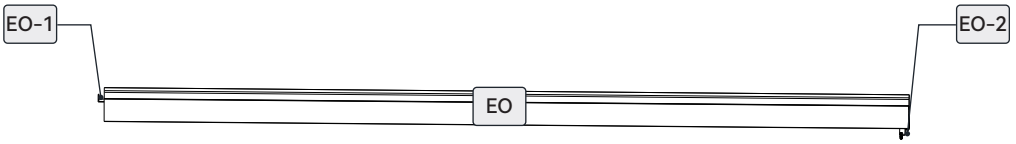
WO-1	5×19 5mm	4
WO-2	4×19 PH2	2
XO-3	6×16 4mm	2

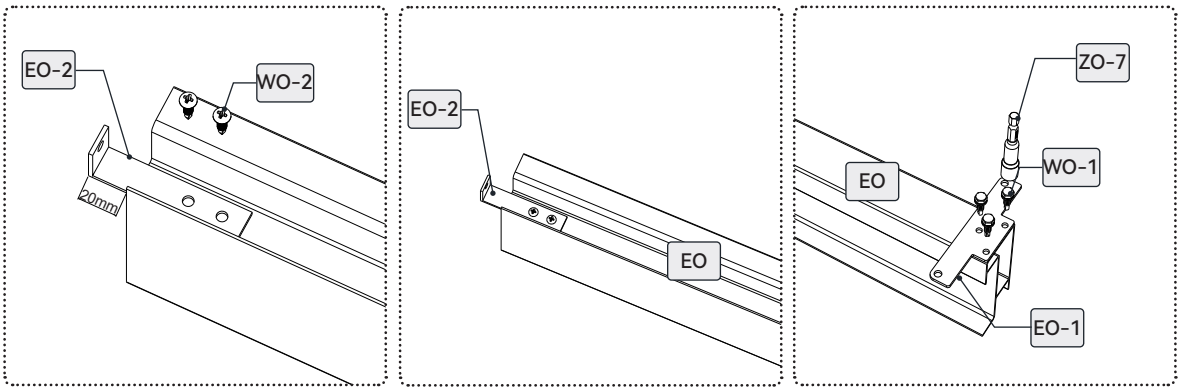
EO-1		1
EO-2		1

ZO-1	4mm
ZO-7	8mm

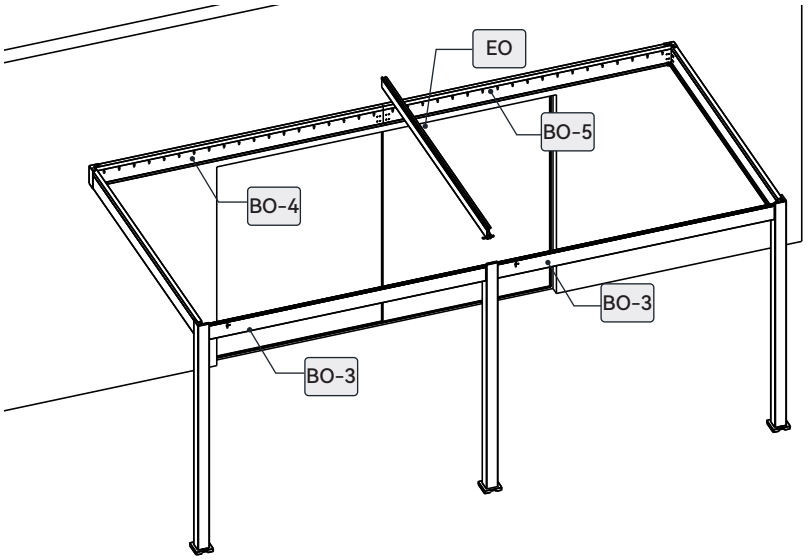


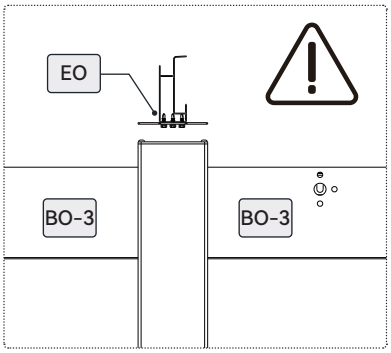
Connect beams to columns

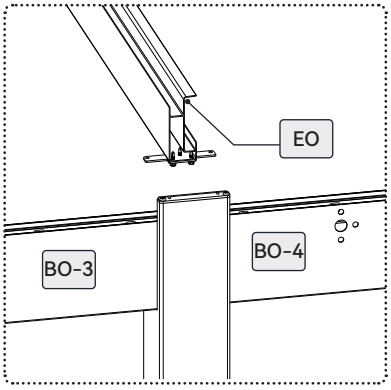


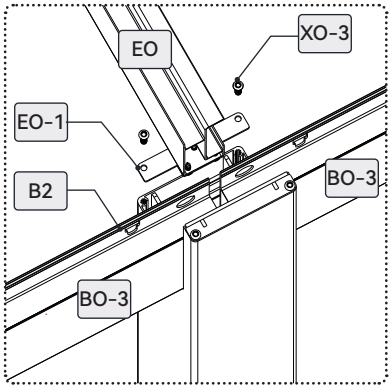


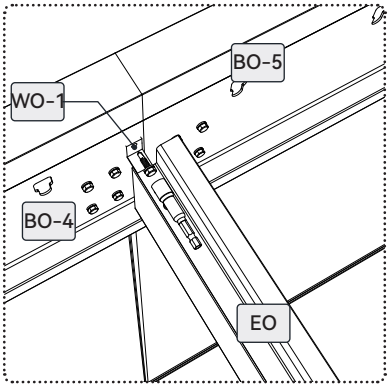
1


EO
BO-5
BO-4
BO-3
BO-3


EO
BO-3
BO-3


EO
BO-3
BO-4


EO
XO-3
EO-1
B2
BO-3
BO-3


BO-5
WO-1
BO-4
EO

2

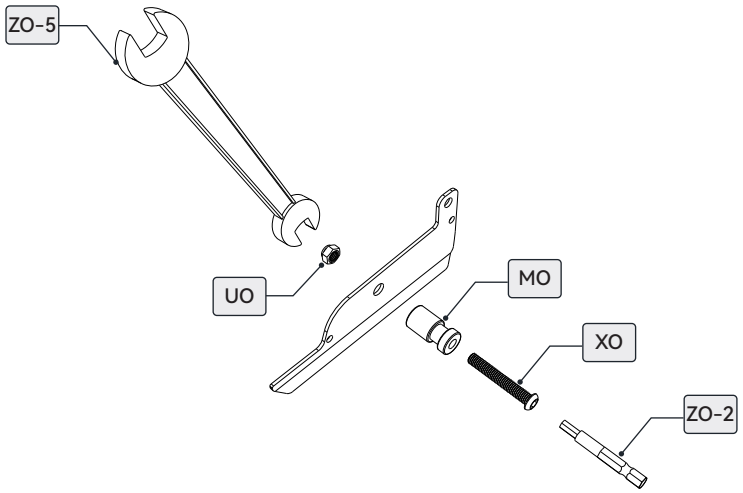
KO		2
LO		36
LO-1		38

MO		74
XO		74
UO	lock nut	74

ZO-1	
ZO-2	
ZO-5	

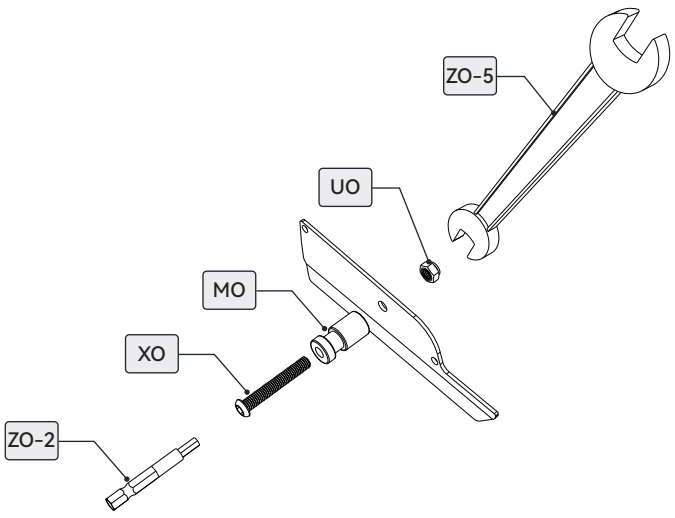
Louver sealing plate

X36



Louver sealing plate

X38



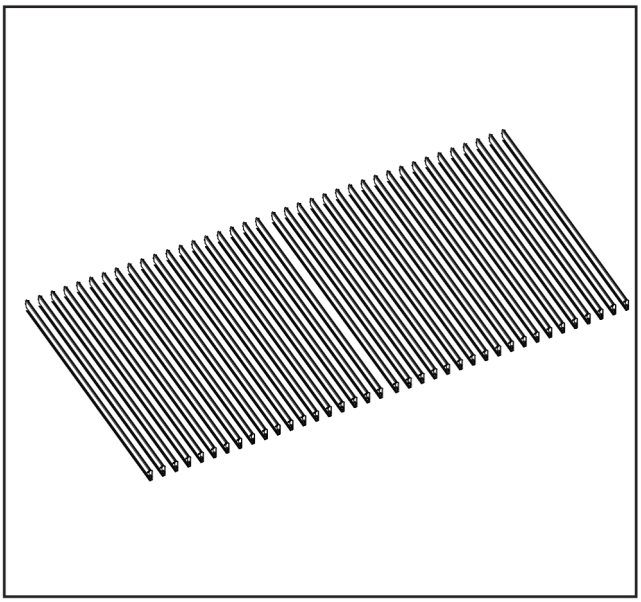
2

GO		38

WO	4×16	PH2	152

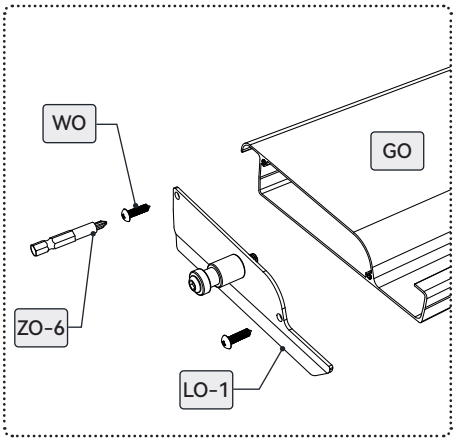
Tools

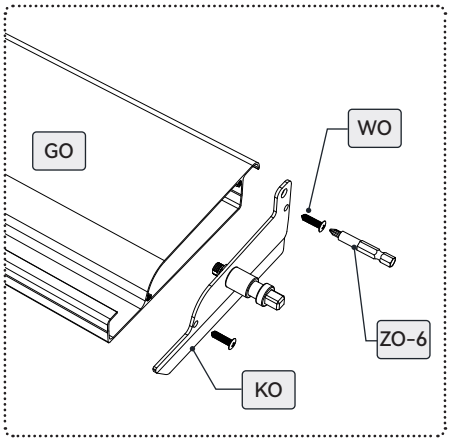
ZO-6	PH2



Louver connection

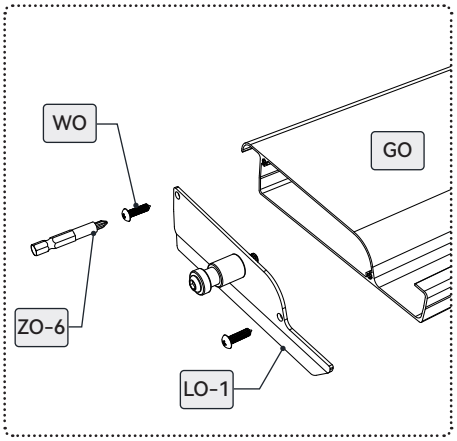
X2

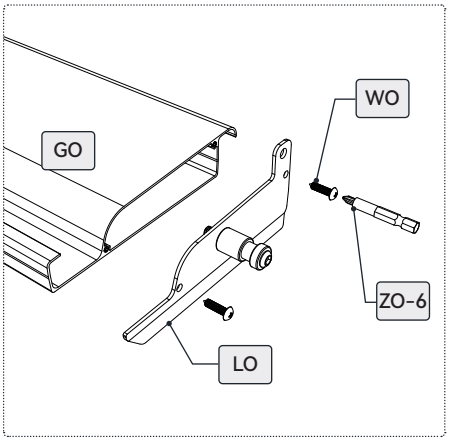




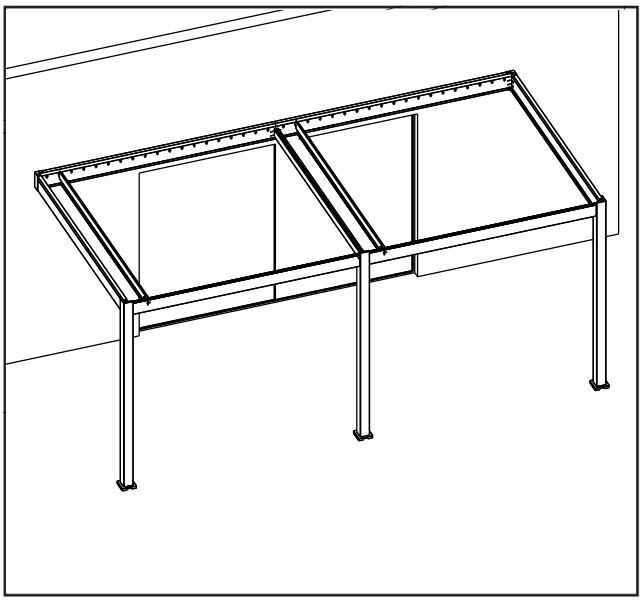
2

X38

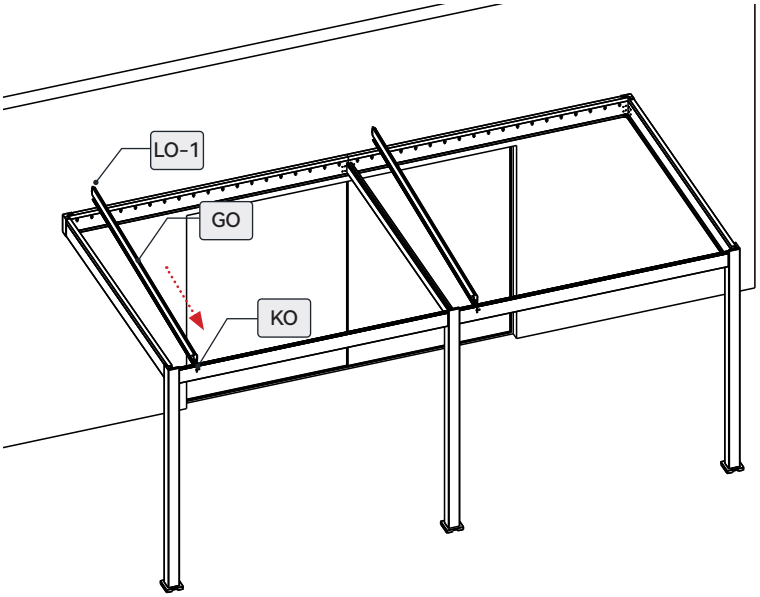




3



Fasten rubber plugs on both ends of the louvers



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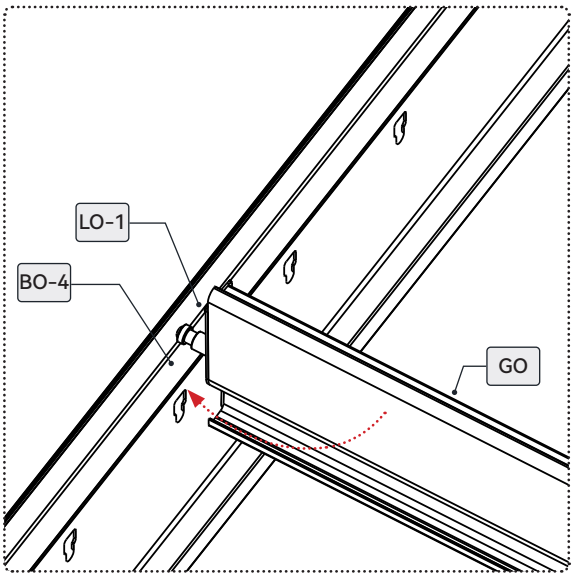
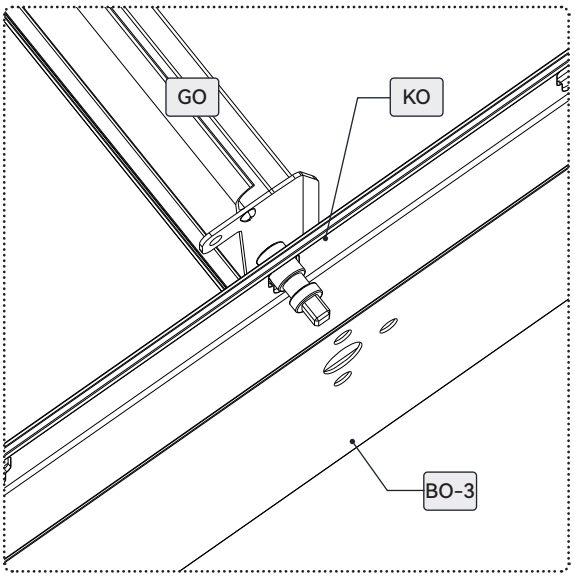
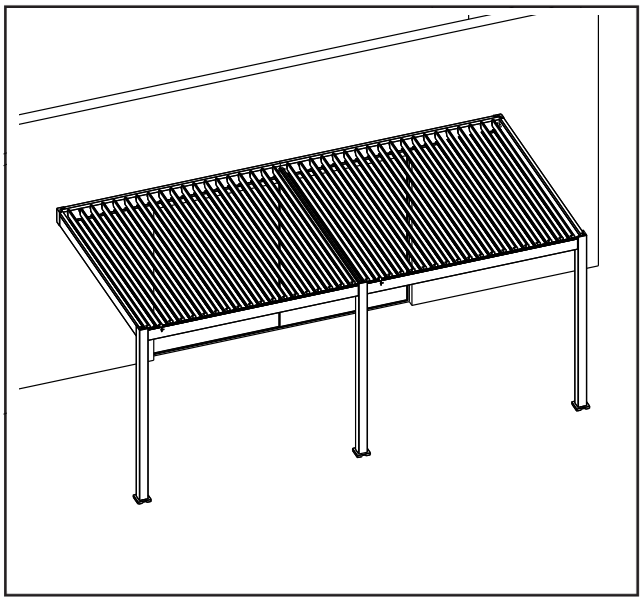


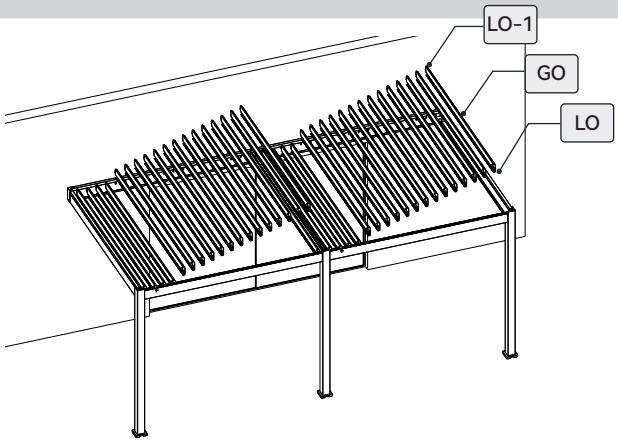


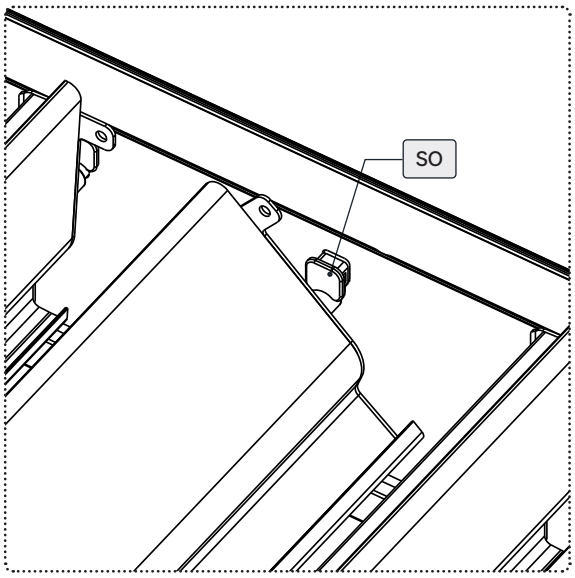
3

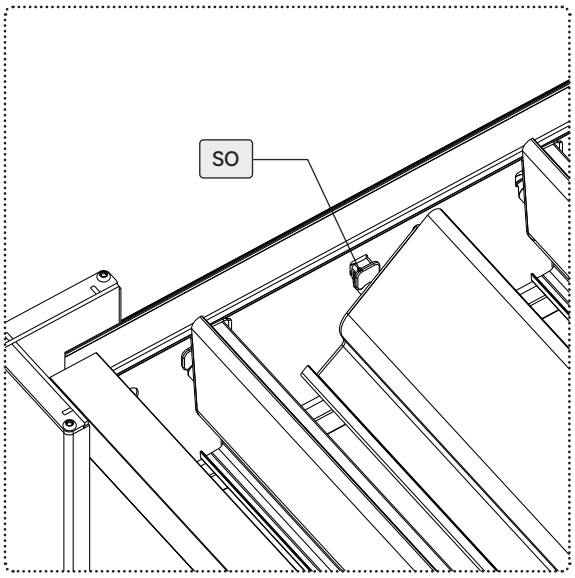
SO		76



Put in the other louvers and seal the end caps







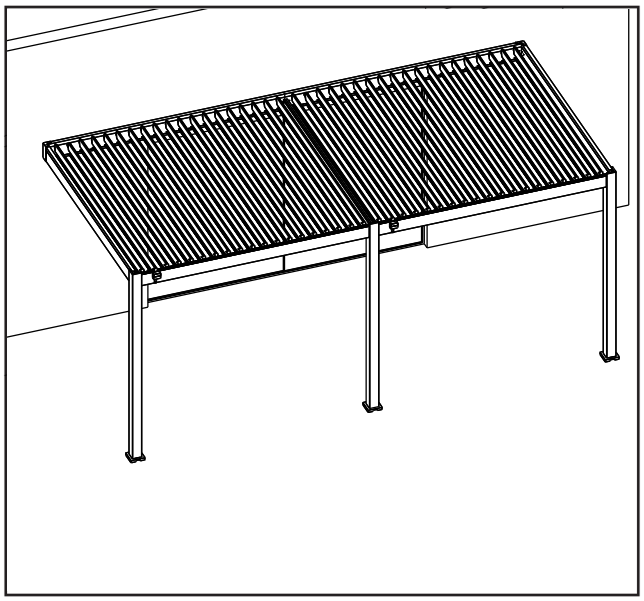
3

OO-1		2
OO-2		2

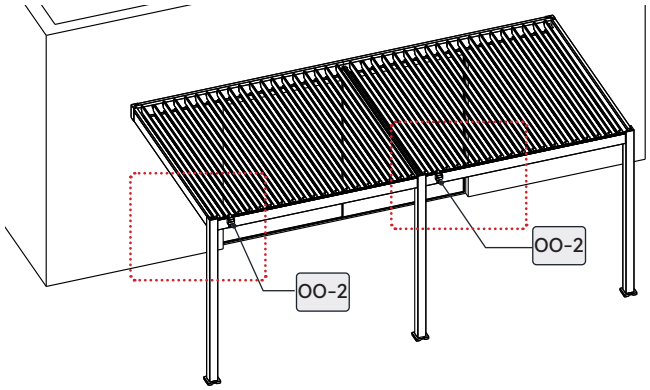
PO		2
NO		2

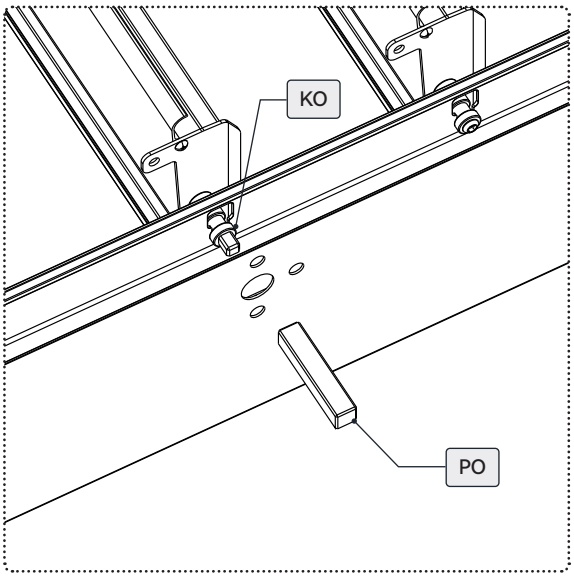
YO	6×45 4mm	6

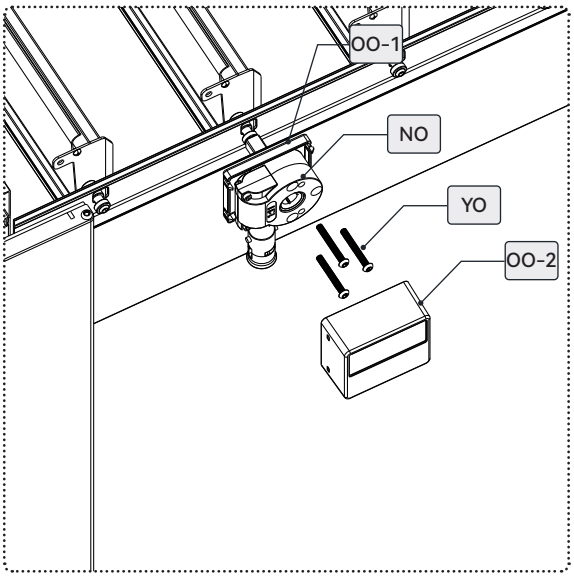
ZO-1	4mm
ZO-2	4mm



Complete the connection of the main shaft louvers





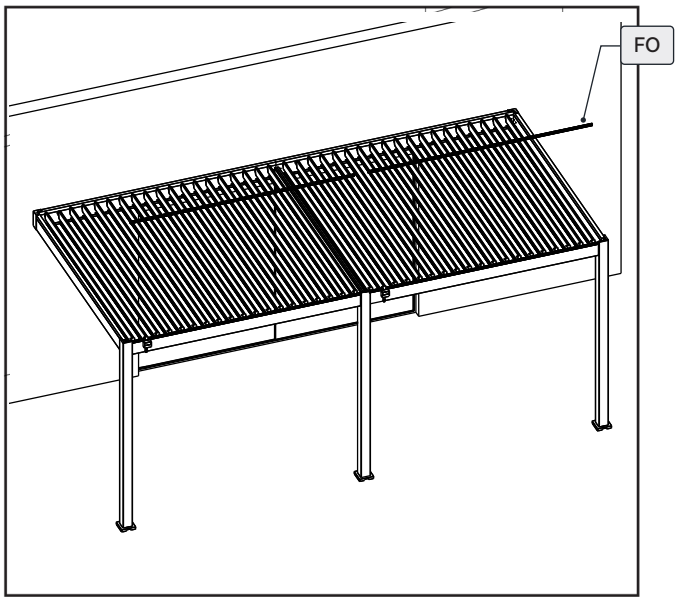


3

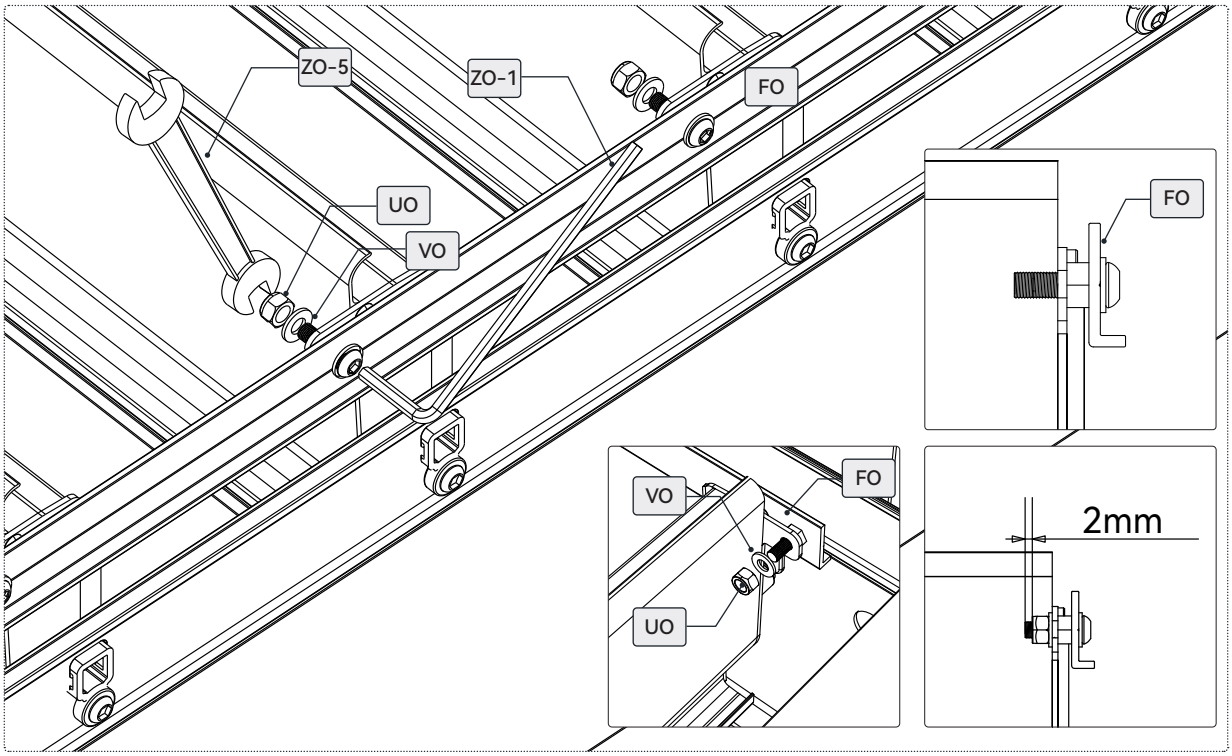
FO		2

UO	lock nut	38
VO		38

ZO-1	4mm
ZO-2	4mm
ZO-5	10mm

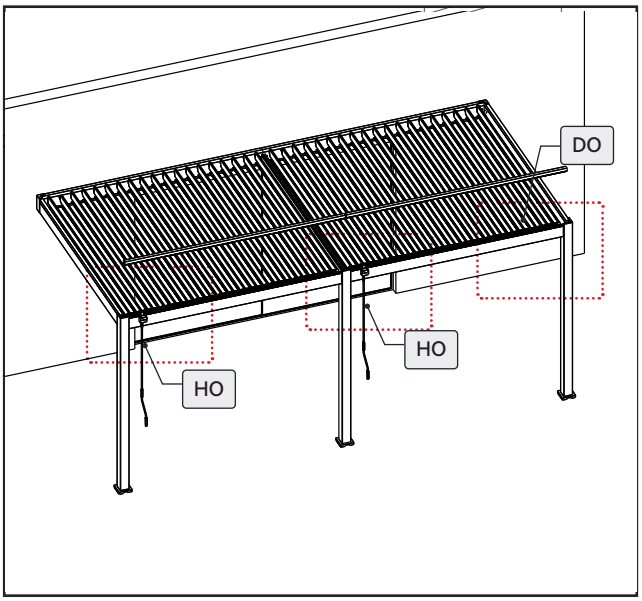


Louver connection

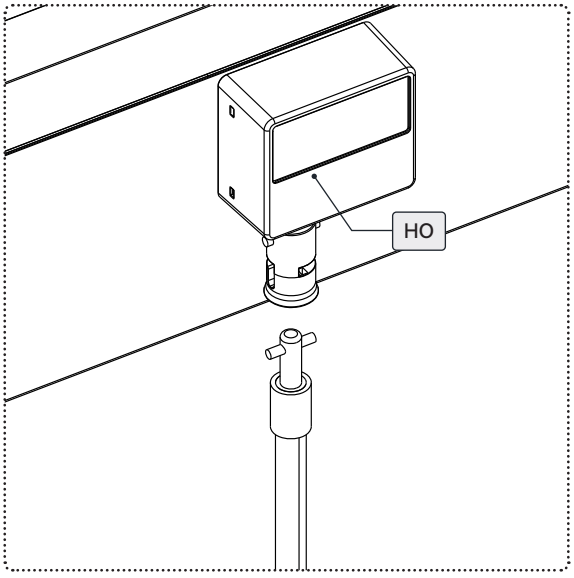


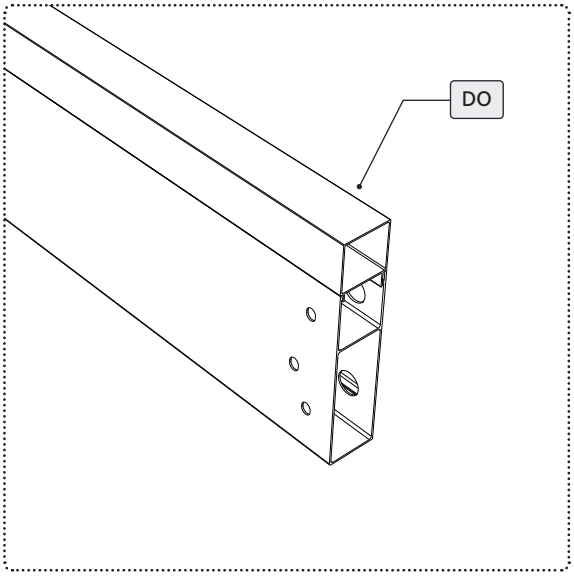
3

DO		4
HO		2

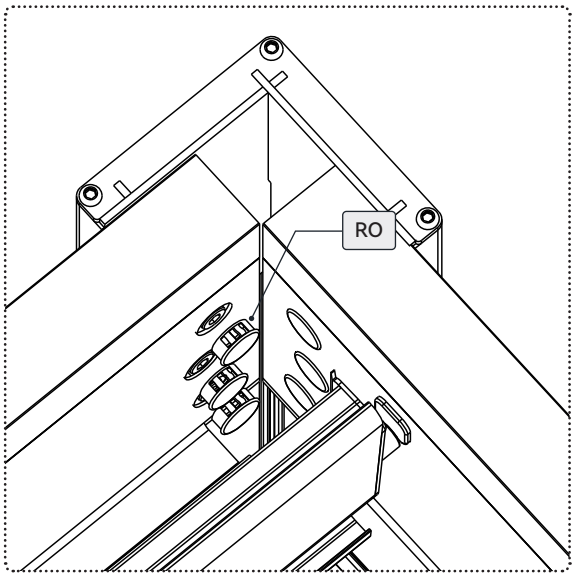
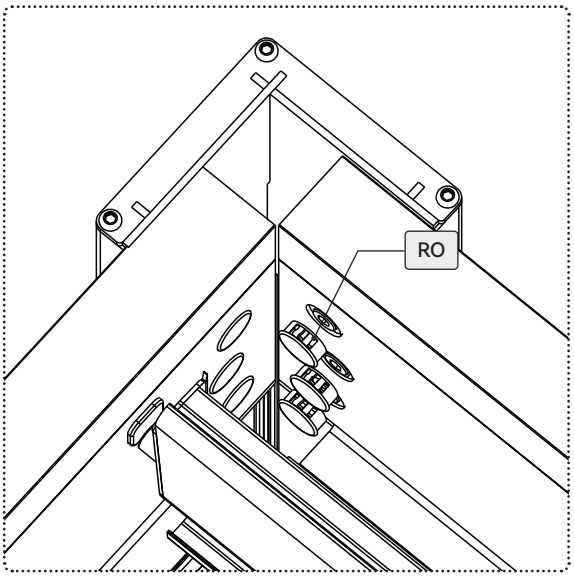
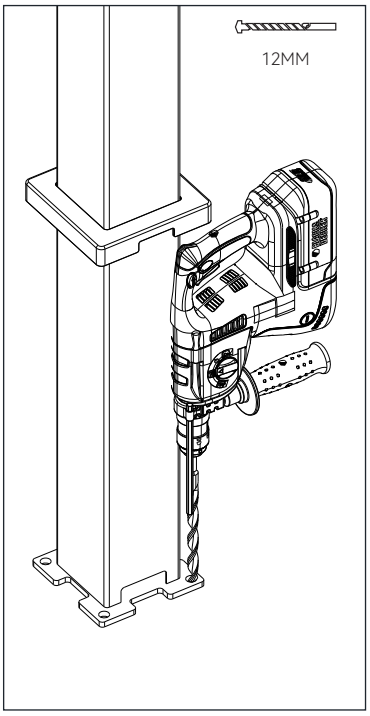
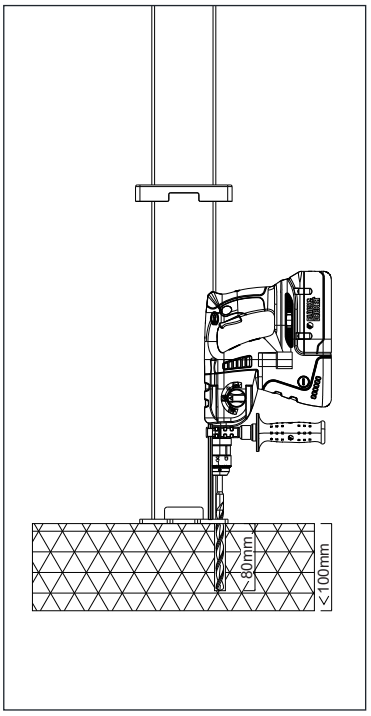
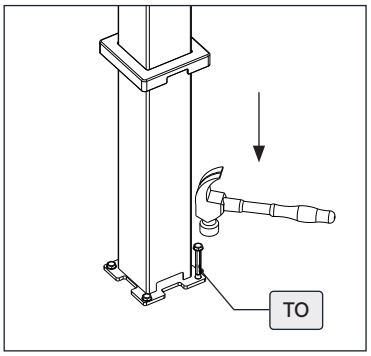
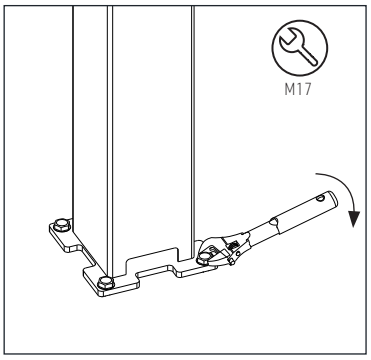


Close the cover to complete the fixing of the pergola





3

RO		18

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